The allowable forces shown in the table are the calculated values according to the assumed usage conditions. Please see Page 227 for more details.

1. Please read “Caution on Performing Secondary Operations” (Page 228) when performing modifications and/or secondary operations for safety concerns. KHK Quick-Mold Gears, the KHK’s system for quick modification of KHK stock gears is also available.  
2. Avid performing secondary operations that narrow the tooth width as it affects precision and strength.