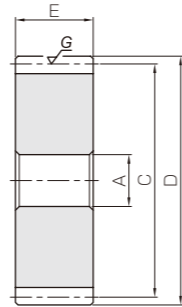




Specifications	
Precision grade	JIS grade N7 (JIS B 1702-1:1998) * Former JIS grade 3 (JIS B 1702:1976)
Gear teeth	Standard full depth
Pressure angle	20°
Material	S45C
Heat treatment	Gear teeth induction hardened
Tooth hardness	50-60HRC
Surface treatment	Black oxide coated except for teeth



S5

Catalog No.	Module	No. of teeth	Shape	Bore				Allowable torque (N·m)		Allowable torque (kgf·m)	
				A <sub>H7</sub>	C	D	E	Bending strength	Surface durability	Bending strength	Surface durability
SSAG1-25	m1	25	S5	8	25	27	10	7.92	3.82	0.81	0.39
SSAG1-30		30			32	10.2		5.57	1.04	0.57	
SSAG1-32		32			34	9.22		5.30	0.94	0.54	
SSAG1-36		36			38	10.7		6.77	1.10	0.69	
SSAG1-40		40			42	12.3		8.42	1.25	0.86	
SSAG1-50		50			52	16.2		13.4	1.65	1.36	
SSAG1.5-16	m1.5	16	S5	10	24	27	15	13.8	5.02	1.41	0.51
SSAG1.5-18		18			30	16.6		6.51	1.69	0.66	
SSAG1.5-20		20			33	19.4		8.20	1.98	0.84	
SSAG1.5-25		25			40.5	22.2		11.1	2.27	1.13	
SSAG1.5-30		30			45	28.5		16.3	2.91	1.66	
SSAG1.5-32		32			48	31.1		18.6	3.17	1.90	
SSAG1.5-36	m2	36	S5	15	54	57	20	36.2	23.8	3.70	2.43
SSAG1.5-40		40			63	41.5		29.6	4.23	3.02	
SSAG1.5-50		50			75	54.7		47.2	5.58	4.82	
SSAG2-15		15			30	34		29.6	10.5	3.01	1.07
SSAG2-16		16			32	36		27.3	10.1	2.78	1.03
SSAG2-18	m2	18	S5	10	36	40	20	32.7	13.1	3.34	1.34
SSAG2-20		20			44	38.3		16.6	3.91	1.69	
SSAG2-25		25			54	52.7		27.0	5.38	2.75	
SSAG2-30	m2	30	S5	15	60	64	20	67.6	39.5	6.89	4.03
SSAG2-32		32			68	73.7		45.2	7.51	4.61	
SSAG2-36		36			76	85.9		57.8	8.76	5.90	
SSAG2-40		40			84	98.3		72.1	10.0	7.35	
SSAG2-50		50			104	120		106	12.2	10.8	

- [Caution on Product Characteristics]
- The allowable torques shown in the table are calculated values according to the assumed usage conditions. Please see Page 31 for more details.
  - The backlash values shown in the table are the theoretical values for the backlash in the normal direction of a pair of identical gears in mesh.

Backlash (mm)	Weight (kg)	Catalog No.
0.08~0.16	0.035	SSAG1-25
	0.052	SSAG1-30
	0.059	SSAG1-32
	0.074	SSAG1-36
	0.092	SSAG1-40
	0.15	SSAG1-50
0.10~0.18	0.044	SSAG1.5-16
	0.058	SSAG1.5-18
	0.074	SSAG1.5-20
	0.12	SSAG1.5-25
	0.17	SSAG1.5-30
0.10~0.20	0.19	SSAG1.5-32
	0.25	SSAG1.5-36
	0.31	SSAG1.5-40
	0.50	SSAG1.5-50
	0.12~0.22	0.099
0.11		SSAG2-16
0.15		SSAG2-18
0.17		SSAG2-20
0.28		SSAG2-25
0.12~0.22	0.42	SSAG2-30
	0.47	SSAG2-32
	0.60	SSAG2-36
	0.75	SSAG2-40
	1.19	SSAG2-50

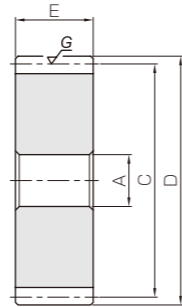
- [Caution on Secondary Operations]
- Please read "Caution on Performing Secondary Operations" (Page 32) when performing modifications and/or secondary operations for safety concerns. KHK Quick-Mod Gears, the KHK system for quick modification of KHK stock gears, is also available.
  - Due to the gear teeth being induction hardened, no secondary operations can be performed on tooth areas including the bottom land ( approx. 2 to 3 mm).
  - A reference surface is set for gear grinding. Use the surface opposite from the markings as the reference surface for secondary operation.

Spur Gears  
Helical Gears  
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Racks  
CP Racks & Pinions  
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Screw Gears  
Worm Gear Pairs  
Bevel Gearboxes  
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Other Products



Specifications	
Precision grade	JIS grade N7 (JIS B 1702-1: 1998) * Former JIS grade 3 (JIS B 1702: 1976)
Gear teeth	Standard full depth
Pressure angle	20°
Material	S45C
Heat treatment	Gear teeth induction hardened
Tooth hardness	50-60HRC
Surface treatment	Black oxide coated except for teeth



S5

Catalog No.	Module	No. of teeth	Shape	Bore			Face width	Allowable torque (N·m)		Allowable torque (kgf·m)	
				A <sub>H7</sub>	C	D		E	Bending strength	Surface durability	Bending strength
SSAG2.5-15	m2.5	15	S5	15	37.5	42.5	25	48.1	17.4	4.91	1.77
SSAG2.5-16		40			45	53.3		20.1	5.44	2.05	
SSAG2.5-18		45			50	63.9		26.1	6.52	2.66	
SSAG2.5-20		50			55	74.8		32.9	7.63	3.36	
SSAG2.5-25		62.5			67.5	103		53.8	10.5	5.48	
SSAG2.5-30		20		30	75	80	132	78.7	13.5	8.03	
SSAG2.5-32				80	85	144	90.1	14.7	9.19		
SSAG2.5-36				90	95	168	115	17.1	11.8		
SSAG2.5-40				100	105	177	133	18.1	13.6		
SSAG2.5-50				125	130	234	213	23.8	21.7		
SSAG3-15	m3	15	S5	15	45	51	30	83.1	30.5	8.48	3.11
SSAG3-16		48			54	92.1		35.2	9.39	3.59	
SSAG3-18		54			60	110		45.8	11.3	4.67	
SSAG3-20		60			66	129		57.8	13.2	5.90	
SSAG3-25		75			81	178		94.5	18.1	9.64	
SSAG3-30		20		30	90	96	228	138	23.3	14.1	
SSAG3-32				96	102	229	146	23.4	14.9		
SSAG3-36				108	114	268	188	27.3	19.1		
SSAG3-40				120	126	306	234	31.2	23.9		
SSAG3-50				150	156	404	374	41.2	38.1		
SSAG4-15	m4	15	S5	20	60	68	40	197	74.1	20.1	7.55
SSAG4-16		64			72	218		85.6	22.3	8.73	
SSAG4-18		72			80	262		111	26.7	11.4	
SSAG4-20		80			88	307		141	31.3	14.3	
SSAG4-25		100			108	389		213	39.7	21.7	
SSAG4-30		25		30	120	128	499	313	50.9	31.9	
SSAG4-32				128	136	544	358	55.5	36.5		
SSAG4-36				144	152	634	458	64.7	46.7		
SSAG4-40				160	168	674	529	68.7	54.0		
SSAG4-50				200	208	889	842	90.7	85.9		

Backlash (mm)	Weight (kg)	Catalog No.
0.1~0.2	0.18	SSAG2.5-15
	0.21	SSAG2.5-16
	0.28	SSAG2.5-18
	0.35	SSAG2.5-20
	0.54	SSAG2.5-25
0.12~0.22	0.81	SSAG2.5-30
	0.92	SSAG2.5-32
	1.19	SSAG2.5-36
	1.48	SSAG2.5-40
0.14~0.24	2.35	SSAG2.5-50
0.1~0.2	0.33	SSAG3-15
	0.38	SSAG3-16
0.12~0.22	0.50	SSAG3-18
	0.62	SSAG3-20
	0.97	SSAG3-25
	1.42	SSAG3-30
0.14~0.24	1.59	SSAG3-32
	2.04	SSAG3-36
	2.55	SSAG3-40
	4.05	SSAG3-50
	0.79	SSAG4-15
0.16~0.26	0.91	SSAG4-16
	1.18	SSAG4-18
	1.48	SSAG4-20
	2.37	SSAG4-25
	3.45	SSAG4-30
	3.89	SSAG4-32
	4.96	SSAG4-36
	6.16	SSAG4-40
9.71	SSAG4-50	

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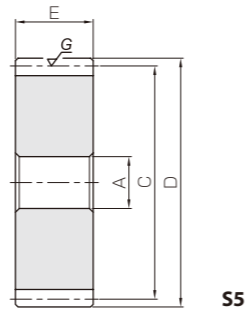
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Heat treatment	Gear teeth induction hardened
Tooth hardness	50-60HRC
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S5

Catalog No.	Module	No. of teeth	Shape	Bore				Allowable torque (N·m)				Allowable torque (kgf·m)	
				A <sub>H7</sub>	C	D	E	Bending strength	Surface durability	Bending strength	Surface durability	Bending strength	Surface durability
<b>SSAG5-20</b>	<b>m5</b>	20	S5	25	100	110	50	553	259	56.4	26.5		
<b>SSAG5-25</b>		25			125	135	50	760	426	77.5	43.4		
<b>SSAG5-30</b>		30			150	160	50	975	623	99.4	63.5		
<b>SSAG6-20</b>	<b>m6</b>	20			120	132	60	955	457	97.4	46.6		
<b>SSAG6-25</b>		25			150	162	60	1310	747	134	76.2		
<b>SSAG6-30</b>		30			180	192	60	1560	1020	160	104		

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- ① The allowable torques shown in the table are calculated values according to the assumed usage conditions. Please see Page 31 for more details.
  - ② The backlash values shown in the table are the theoretical values for the backlash in the normal direction of a pair of identical gears in mesh.

Backlash (mm)	Weight (kg)	Catalog No.
0.14~0.26	2.89	<b>SSAG5-20</b>
	4.62	<b>SSAG5-25</b>
	6.74	<b>SSAG5-30</b>
0.18~0.30	5.10	<b>SSAG6-20</b>
	8.09	<b>SSAG6-25</b>
	11.8	<b>SSAG6-30</b>

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