

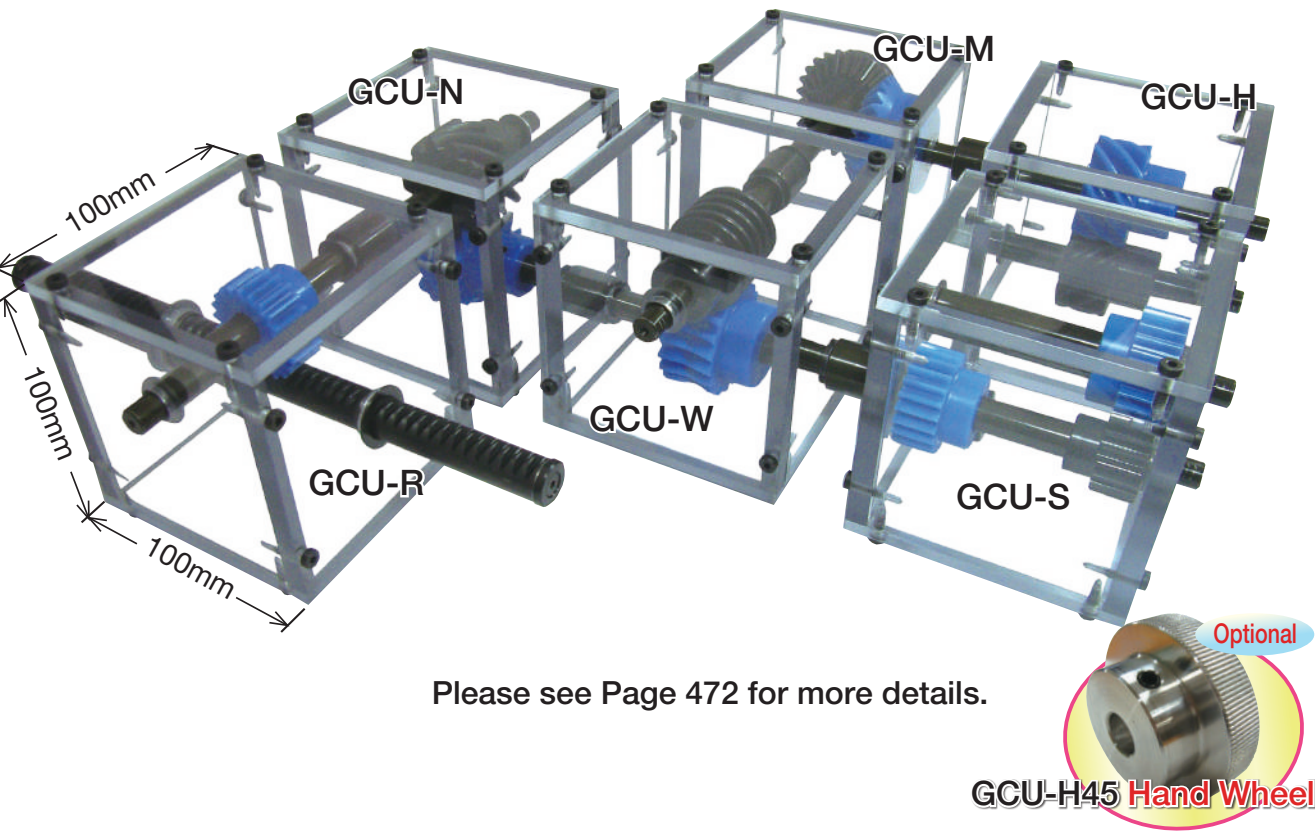
GCU-N Screw Gear Kit



Installation : Nonparallel and
nonintersecting gears
Gear Type : Screw Gears
Gears : SN2.5-10R
PN2.5-10R
Gear Ratio : 1
Weight : Approx. 1kg

Screw Gears are helical
gears used in nonparallel and
nonintersecting situations.
Applications include devices
like conveyers with light loads.

* This is not a gear box for actual use to transmit power. Please use only as representations of gear systems.



Please see Page 472 for more details.

GCU-H45 Hand Wheel



Worm Gears

KWGDL/KWGDLS Duplex Worms	AGDL Duplex Worm Wheels	KWG Ground Worm Shafts	AG Worm Wheels	AGF Worm Wheels	SWG Ground Worms	AG Worm Wheels
Material: SCM440 m1.5~4 Page 402	Material: CAC702 (A & BC2) m1.5~4 Page 402	Material: SCM440 m0.5~6 Page 410	Material: CAC702 (A & BC2) m0.5~1.5 Page 410	Material: CAC702 (A & BC2) m2~6 Page 414	Material: S45C m1~6 Page 420	Material: CAC702 (A & BC2) m1~6 Page 420
SW Worms	BG Worm Wheels	CG Worm Wheels	SUW Stainless Steel Worms	PG Worm Wheels		
Material: S45C m0.5~6 Page 428	Material: CAC502 (PBC2) m0.5~6 Page 428	Material: FC200 m1~6 Page 430	Material: SUS303 m0.5~3 Page 444	Material: MC901 m1~3 Page 444		

Includes Made to Order

Catalog Number of KHK Stock Gears

The Catalog Number for KHK stock gears is based on the simple formula listed below. Please order KHK gears by specifying the Catalog Numbers.

(Example) Worm Gear Pair
Worms

K W G DL 2 - R1

Number of Starts (Right-hand Lead 1)
Module (2)
Other Information (Duplex)
Other Information (Ground Gears)
Type (Worm)
Material (SCM440)

Material
K SCM440
S S45C
SU Stainless Steel

Type
W Worms
Other Information
DL Duplex
G Ground Gears
S Pinion Shafts

Worm Wheels

A G DL 2 - 20 R1

Number of Starts (Right-hand Lead 1)
No. of Teeth (20)
Module (2)
Other Information (Duplex)
Type (Worm Wheel)
Material (CAC702)

Material
A CAC702
B CAC502
C FC200
P MC901

Type
G Worm Wheels
Other Information
DL Duplex
F Double Hubs or Ring Gears

Features

KHK stock worm gears are available in modules 0.5 to 6, reduction ratios of 1/10 to 1/120, and a wide range of materials and shapes. Duplex worm gears with adjustable backlash and highly accurate rotation are also available. The following table lists the main features.

Type	Catalog Number	Module	Number of Starts or Reduction Ratio	Material Old JIS in parentheses	Heat treatment	Tooth Surface Finish	Precision Grade KHK W 001 KHK W 002 Note 2	Features
Duplex Worm Gears	Worms KWGD L	2~4	Single Start	SCM440	Thermal refined, gear teeth induction hardened	Ground	1	Duplex worms that have been tempered, hardened and ground that has excellent accuracy, strength and abrasion resistance. Secondary operations can be given except for the teeth. Moving it in axial direction will adjust the backlash.
	Worms KWGD LS	1.5~4	Single Start	SCM440	Thermal refined, gear teeth induction hardened	Ground	1	Duplex worms with shafts that have been tempered, hardened and ground that has excellent accuracy, strength and abrasion resistance. Secondary operations can be given except for the teeth. Moving it in axial direction will adjust the backlash.
	Wheels AGD L	1.5~4	20~60	CAC702 (A & BC2)	—	Cut	1	Duplex worm wheels made of aluminum bronze with excellent accuracy and a good balance between machinability and wear resistance. Used in combination with KWGD or KWGDLS.
Worm Gears	Worms KWG	0.5~6	Single or Double Start	SCM440	Thermal refined, gear teeth induction hardened	Ground	2	Worms with shafts that have been tempered, hardened and ground that has excellent accuracy, strength and abrasion resistance. Secondary operations can be performed except for the teeth.
	Wheels AGF NOTE 1	2~6	10~60	CAC702 (A & BC2)	—	Cut	2	Worm wheels made of aluminum bronze with a good balance between machinability and wear resistance. Used in combination with KWG.
	Worms SWG	1~6	Single or Double or Triple Start	S45C	Gear teeth induction hardened	Ground	2	Worms that have been hardened and ground with a good balance of accuracy, wear resistance and cost. Secondary operations are possible except for the teeth.
	Wheels AG NOTE 1	1~6	10~60	CAC702 (A & BC2)	—	Cut	2	Worm wheels made of aluminum bronze with a good balance between machinability and wear resistance. Used in combination with SWG. Note 1
	Worms SW	0.5~6	Single or Double Start	S45C	—	Cut (Rolling)	4	Many lineups are available at a low price and excellent usability.
	Worms SUW	0.5~3	Single or Double Start	SUS303	—	Cut	4	Stainless steel worms with rust resistance.
	Wheels BG	0.5~6	10~60	CAC502 (PBC2)	—	Cut	4	Worm wheels made of phosphorus bronze with excellent wear resistance. Used in combination with SW and SUW.
	Wheels CG	1~6	10~120	FC200	—	Cut	4	Cast iron worm wheels that are inexpensive and suitable for light loads. Used in combination with SW and SUW.
	Wheels PG	0.5~3	10~50	MC901	—	Cut	5	Worm wheels made of MC nylon. Can be used with no lubrication. Used in combination with SW and SUW.

[Note 1] FC200 is the material for the hubs of AGF and AG worm wheels. The AG worm wheels are normally combined with the SWG worms, but are also compatible with the KWG worms with module 1.5 and below.

[Note 2] The precision grade of KHK stock worm gears controls the product quality based on the KHK standards. Please see "Precision of Worm Gears" on Page 396 in the Selection Hints section for details.

High-precision ground gear worms are available.

We use screw grinding machines manufactured by DRAKE, USA, to manufacture high-precision ground worms of module 0.5 to 8.



CNC Screw Grinding Machine (TE-LM200)

Worm ground gear machining range	
Maximum gear accuracy	KHK Grade 1
Maximum module	$m8$
Maximum nominal lead angle	$\pm 35^\circ$
Maximum outer diameter	$\phi 200\text{mm}$
Maximum length	330mm

Application Examples

KHK stock worm gears are used in a wide range of fields, including reduction gears and positioning mechanisms.

Wiper Drive Device



Image: Provided by PK Design

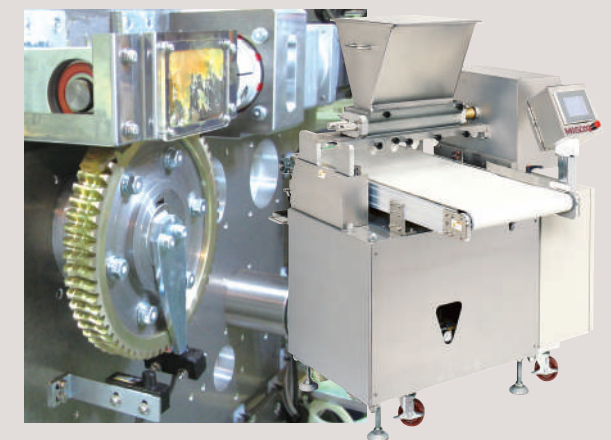
Worm gear used for the oscillating mechanism of wipers

Yaesu Steam Kettle



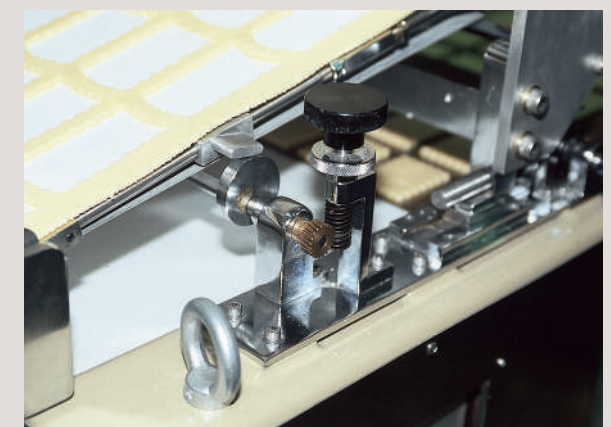
SW worm and CG worm wheel used for rotating large pans

Masdac Food Filling Device



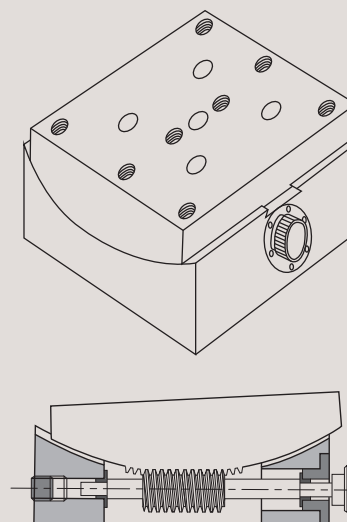
KWGD Duplex Worm Wheels and AGDL Worm Wheels used for indexing and driving, for accurate filling of a fixed amount of ingredients

Fabric Feeding Device



SW worm and BG worm wheel used for adjusting height

Gonio Stage Design Example



Worm gear used for rotating tables (design example)

Selection Hints

Please select the most suitable products by carefully considering the characteristics of items and contents of the product tables. It is also important to read all applicable "CAUTION" notes shown below before the final selection.

1. Caution in Selecting the Mating Gears

Worm gears are available in right-hand helix and left-hand helix. Worms and worm wheels of the same helix direction are combined. However, combination may not be possible due to the difference in the number of starts of the worm and the difference in pitch being normal and transverse (axial direction). Below is the Mating Helical Gear Selection Chart for KHK worm gears.

Mating Worm Wheel Selection Chart

Worms	Hand	Number of Starts	KGDL KGDLs	KGW	SWG	SW	SUW
Mating Wheel Note 1			R1	R1 R2	R1 R2 R3	R1 R2 L1 L2	R1 R2
AGDL	R1		○				
AG0.5~1.5	R1			○			
AGF	R2			○			
AG	R1				○		
	R2					○	
	R3						○
BG	R1						○
	R2						
	L1						
	L2						
CG	R1						○
	R2						
	L1						
	L2						
PG	R1						○
	R2						

[Note 1] The mating wheel must have the same module as the worm.

Helix direction of worm gears



2. Caution in Selecting Gears Based on Gear Strength

The gear strength values shown in the product pages were computed by assuming the application environment in the table below. Therefore, they should be used as reference only. We recommend that each user computes their own values by applying the actual usage conditions.

Calculation of Surface Durability

Calculation of Bending Strength of Gears

Catalog Number Item	KWGD/L/KWGDLS/AGDL KWG/AGF, SWG/AG	SW/BG	SW/CG	SUW/PG
Formula NOTE 1	Formula of cylindrical worm gear strength (JGMA405-01)			The Lewis formula
Lubricating Oil	Lubricating oil with appropriate viscosity that contains extreme pressure additive for gears			Allowable bending stress (kgf/mm²)
Lubrication Method	Oil Bath Lubrication (Oil Bath)			1.15 (40°C with No Lubrication)
Startup Status	The starting torque is 200% or less of the rated torque, and the number of starts per hour is under 2.			
Expected Service Life	26,000 hours			
Impact from motor	Uniform load			
Impact from load	Uniform load			
Allowable Stress Coefficient Scim	0.67	0.70	0.42	

[NOTE 1] The gear strength formula is based on JGMA (Japanese Gear Manufacturers Association) specifications, "MC Nylon Technical Data" by Mitsubishi Chemical Advanced Materials. The units for the rotational speed (rpm) and the stress (kgf/mm²) are adjusted to the units needed in the formula.

When selecting KHK standard gears, glance over the Cautions on Product Characteristics and Cautions on Performing Secondary Operations on Page 398.

- Products not listed in this catalog or materials, modules, number of teeth and the like not listed in the dimensional tables can be manufactured as custom items. Please see Page 26 for more details about custom-made orders.
- The color and shape of the product images listed on the dimension table page of each product may differ from the actual product. Be sure to confirm the shape in the dimension table before selection.
- The details (specifications, dimensions, etc.) listed in the catalog may be changed without prior notice. Changes are announced on the KHK website.

Website URL : <https://khkgears.net/new/>
Overseas Sales Department: Phone : +81-48-254-1744 Fax: +81-48-254-1765 E-mail: info@khkgears.net

The most important factor in selecting gears is the gear strength.

Step 1

Use the calculation of load torque applied to the gear and the sliding speed to determine the worm gear suitable for the purpose.

Maximum allowable sliding speed due to friction

The maximum allowable sliding speed of each worm gear is shown in the table below. Sliding speed should be calculated when making a selection.

Sliding speed v_s (m/s)

$$v_s = \frac{dn}{19100 \cos \gamma}$$

d : Worm pitch dia.
 n : Worm rotational speed
 γ : Worm nominal lead angle

Catalog Number	Maximum allowable sliding speed (m/s)
AGDL	* 15
AGF	* 15
AG	* 15
BG	* 10
CG	* 2.5
PG	1 (No Lubrication)

* From JGMA405-01

Step 2

Select provisionally from the allowable torque table in this catalog based on the load torque.

For provisional selection from this catalog

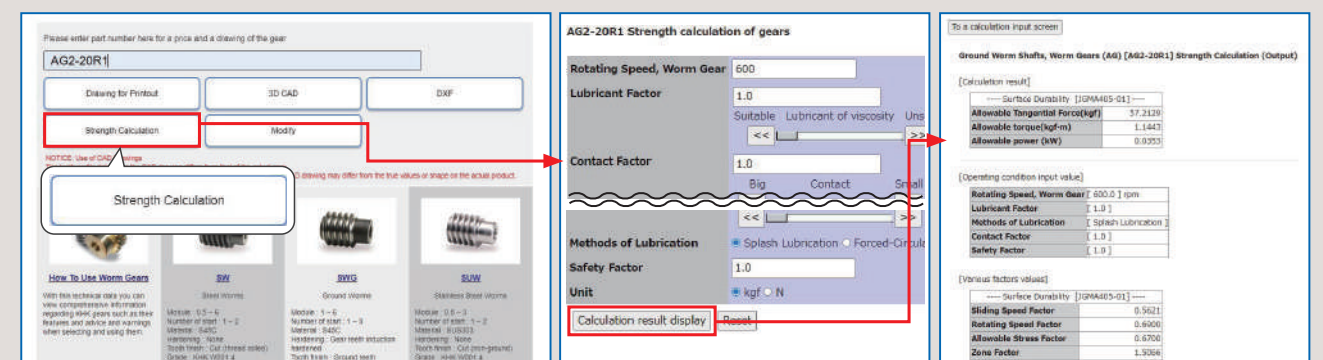
Catalog Number	Module (mm)	Pressure Angle (°)	Helix Angle (°)	Allowable torque (N·m)	Backlash (mm)	Weight (kg)
AG1-20R1	20	20	1	18	3.35	2.79
AG1-20R2	10	20	2	18	3.31	2.69
AG1-30R1	30	30	1	23	7.00	5.98
AG1-30R2	15	30	2	23	7.03	5.84
AG1-40R1	40	40	1	28	12.1	10.2
AG1-40R2	20	40	2	28	12.1	10.2
AG1-50R1	50	50	1	33	18.2	15.5
AG1-50R2	25	50	2	33	18.2	15.5
AG1-60R1	60	60	1	38	25.6	21.8
AG1-60R2	30	60	2	38	25.6	21.8
AG1-5-20R1	5	20	1	27.5	9.84	8.18
AG1-5-20R2	2.5	20	2	27.5	9.72	7.87
AG1-5-30R1	30	30	1	35	20.8	17.5
AG1-5-30R2	15	30	2	35	20.7	17.1
AG1-5-40R1	40	40	1	42.5	35.6	30.0
AG1-5-40R2	20	40	2	42.5	35.6	30.0
AG1-5-50R1	50	50	1	50	53.8	45.4
AG1-5-50R2	25	50	2	50	53.8	45.4

Step 3

Calculate the strength under the actual usage conditions.

Calculate the strength formally using the various gear strength formulas. We recommend using the simple strength calculation available on our website.

Use the strength calculation function on our website.





3. Cautions on Selecting Racks By Precision

The precision standards of KHK stock worm gears are established by us. Check the precision table below.

① Worm Precision (KHK W 001)

For the pitch error and lead error of the worm, the allowable values of 1 to 4 grades are set for each module with reference to the JIS standards. The lead error is the allowable value of the tooth trace error in one lead.

■ Worm Precision KHK W 001 (Unit: μ m)

Grade	Error	Module				
		Over m0.4 to 1	Over m1 to 1.6	Over m1.6 to 2.5	Over m2.5 to 4	Over m4 to 6
1	Pitch Error	8	12	16	20	25
	Lead Error	7	9	11	13	16
2	Pitch Error	12	16	20	24	29
	Lead Error	15	18	21	25	28
3	Pitch Error	16	23	30	37	50
	Lead Error	20	23	27	33	37
4	Pitch Error	20	30	40	50	70
	Lead Error	30	32	38	46	52

② Worm Wheel Accuracy (KHK W 002)

Our precision grades for pitch errors are established by referring to old JIS Standards. The precision grades are set from 1 to 5, in accordance with the tolerance of a single pitch error (S.P.E.), adjacent tooth-to-tooth error (T.T.E.), and the total composite error (T.C.E.) for each module and pitch diameter.

■ Worm Wheel Accuracy KHK W 002

Unit: μ m

Grade	Error	Over m0.4 to 1					Over m1 to 1.6					Over m1.6 to 2.5					Over m2.5 to 4					Over m4 to 6				
		Pitch dia. (mm)																								
		6 to 12	12 to 25	25 to 50	51 to 100	100 to 200	12 to 25	25 to 50	51 to 100	100 to 200	200 to 400	12 to 25	25 to 50	51 to 100	100 to 200	200 to 400	25 to 50	51 to 100	100 to 200	200 to 400	400 to 800	25 to 50	51 to 100	100 to 200	200 to 400	400 to 800
1	Single Pitch Error	5	6	7	7	9	6	7	8	9	10	7	7	8	9	11	8	9	10	11	13	9	10	11	13	14
	Total Pitch Error	21	24	26	30	34	25	28	31	35	41	27	30	33	37	43	33	36	40	46	53	37	40	45	50	57
2	Single Pitch Error	8	8	9	10	12	9	10	11	12	14	9	10	12	13	15	11	13	14	16	18	13	14	16	18	20
	Total Pitch Error	30	33	37	42	48	35	39	44	50	57	38	42	46	52	60	46	51	57	64	74	52	57	63	71	80
3	Single Pitch Error	11	12	13	15	17	12	14	16	18	20	13	15	16	19	21	16	18	20	23	26	19	20	22	25	29
	Total Pitch Error	43	47	53	60	68	50	55	62	71	81	53	59	66	74	85	65	72	81	91	105	74	81	90	100	115
4	Single Pitch Error	15	17	19	21	24	18	19	22	25	29	19	21	23	26	30	23	25	28	32	37	26	28	32	35	40
	Total Pitch Error	60	66	74	83	95	70	77	87	99	115	75	83	92	105	120	91	100	115	130	145	105	115	125	140	160
5	Single Pitch Error	21	24	26	30	34	25	28	31	35	41	27	30	33	37	43	33	36	40	46	53	37	40	45	50	57
	Total Pitch Error	86	94	105	120	135	100	110	125	140	165	105	120	130	150	170	130	145	160	185	210	150	160	180	200	230

③ Total Length Tolerance for Worm Gears

■ Total Length Tolerance for Worms

Series	Total Length (mm)	Tolerance
KWGDL	Uniform	0 −0.10
	100 or less	0 −0.15
SWG SW SUW	Over 100 200 or less	0 −0.20
KWGDLS KWG	Uniform	Normal Tolerance

■ Total Length Tolerance for Worm Wheels

Total Length (mm)	Tolerance
30 or less	0 −0.10
31 to 100	0 −0.15
Over 100	0 −0.20

[NOTE] PG Plastic Wheels are excluded.

4. Cautions in Selecting Worm Gears Based on Efficiency

The transmission efficiency of worm gears varies slightly depending on the assembled state, lubricating oil and the like, but the transmission efficiency (excludes bearing loss and loss of lubricating oil due to stirring) of worm wheels when driven from the worm is approximately 30% to 90%. The transmission efficiency table of the KHK stock worm gears is shown below (reference values).

① Efficiency of Various Worms

■ KWGDL/KWGDLS/AGDL Worm Gear Efficiency (%)

(rpm = Worm Rotational Speed)

Worm Rotational Speed Catalog Number	100	300	600	900	1200	1800
KWGDLS1.5-R1	35	42	47	51	53	57
KWGDLS2-R1	38	45	51	55	56	61
KWGDLS2.5-R1	40	48	54	57	60	63
KWGDLS3-R1	41	49	55	58	62	65
KWGDLS3.5-R1	42	50	56	61	62	65
KWGDLS4-R1	42	51	56	61	63	67

■ KWG/AG/AGF Worm Gear Efficiency (%)

(rpm = Worm Rotational Speed)

Worm Rotational Speed Catalog Number	100	300	600	900	1200	1800
KWG0.5-R1	30	34	38	41	43	46
KWG0.8-R1	35	40	44	47	49	53
KWG1-R1	34	40	45	48	51	54
KWG1.5-R1	35	42	47	51	53	57
KWG2-R1	45	51	56	60	62	65
KWG2.5-R1	44	51	57	61	62	67
KWG3-R1	44	52	58	61	64	67
KWG4-R1	50	58	64	66	70	72
KWG5-R1	51	60	66	69	71	73
KWG6-R1	53	61	66	70	72	75
KWG0.5-R2	46	50	54	58	60	63
KWG0.8-R2	51	56	61	64	66	69
KWG1-R2	51	56	62	64	67	70
KWG1.5-R2	52	59	64	67	69	73
KWG2-R2	61	67	71	74	76	78
KWG2.5-R2	60	67	72	75	76	80
KWG3-R2	61	68	73	75	78	80
KWG4-R2	66	73	77	79	82	84

■ SWG/AG Worm Gear Efficiency (%)

(rpm = Worm Rotational Speed)

Worm Rotational Speed Catalog Number	100	300	600	900	1200	1800
SWG1-R1	34	40	45	48	51	54
SWG1.5-R1	35	42	47	51	53	57
SWG2-R1	38	45	51	55	56	61
SWG2.5-R1	40	48	54	57	60	63
SWG3-R1	41	49	55	58	62	65
SWG4-R1	42	51	56	61	63	67
SWG5-R1	46	54	60	64	66	70
SWG6-R1	48	57	64	66	68	73
SWG1-R2	51	56	62	64	67	70
SWG1.5-R2	52	59	64	67	69	73
SWG2-R2	55	62	67	70	72	75
SWG2.5-R2	57	64	69	72	75	77
SWG3-R2	58	66	71	73	76	78
SWG4-R2	59	67	72	75	77	80
SWG5-R2	62	70	75	78	79	82
SWG6-R2	65	72	77	80	81	84
SWG3-R3	67	74	78	80	82	84
SWG4-R3	68	75	79	82	83	86

■ SW, SUW/CG, BG, PG Worm Gear Efficiency

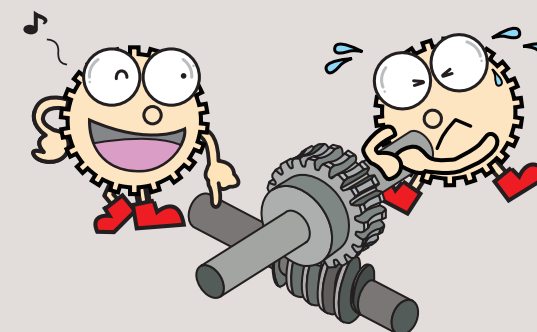
The values shown in the table below are estimates and may vary slightly according to conditions such as assembled state, load, lubrication and rotation speed.

Catalog Number	Number of Starts	Efficiency (%)
SW/SUW	1 Start	30~50%
	2 Starts	50~60%

② Self-locking of worm gears

The state of the worm not being able to be rotated from the worm wheel is called self-locking. Self-locking happens due to the worm gear's material, lead angle, machining accuracy, bearing type, lubricating oil, etc.

There are various factors, so self-lock is not always determined only by the lead angle, but usually a single-start worm self-locks at a lead angle of 4° or less. If complete reverse prevention is required, use another braking mechanism or the like in combination.



Product Precautions

Worm Common Notes

[Caution on Product Characteristics]
(1) These worm gears produce axial thrust forces. Please see Page 400 for more details.
(2) For bores of ϕ 4 or below, the bore tolerance is H8. As well, the tolerance is H8 for ϕ 5 or ϕ 6 bores with hole length (total length) 3x the bore or more.
(3) For hole lengths 3.5x the bore or more, the hole center is out of H7 tolerance.
(4) Keyways are made according to JIS B1301 standards, Js9 tolerance. Also note that keyway tooth position alignment is not performed.
(5) For products having a tapped hole, a set screw is included.

[Caution on Secondary Operations]
(1) Please read "Cautions on Performing Secondary Operations" on Page 400 when performing modifications and/or secondary operations for safety concerns.
(2) Due to the gear teeth being induction hardened, no secondary operations can be performed on tooth areas including the bottom land (approx. 2 to 3 mm).

[J Series]
(1) Cancellation is not possible for made-to-order products. For lead time details, see Page 38.
(2) Black oxide is not re-applied to parts undergoing secondary operations.

Worm Wheel Common Notes

[Caution on Product Characteristics]
(1) The allowable torque shown in the table are calculated values according to the assumed usage conditions. Please see Page 394 for more details.
(2) These worm gears produce axial thrust forces. Please see Page 400 for more details.
(3) Variations in temperature or humidity can cause dimensional changes in plastic gears, including tooth diameter, bore, and backlash. The accuracy and tolerances shown in the catalog are values obtained when machining is performed.
(4) For bores of ϕ 4 or below, the bore tolerance is H8. As well, the tolerance is H8 for ϕ 5 or ϕ 6 bores with hole length (total length) 3x the bore or more.
(5) Some products have a slight gap in the casted section, but this does not affect the holding strength.
(6) Keyways are made according to JIS B1301 standards, Js9 tolerance. Also note that keyway tooth position alignment is not performed.
(7) For products having a tapped hole, a set screw is included.

[Caution on Secondary Operations]
(1) Please read "Cautions on Performing Secondary Operations" on Page 400 when performing modifications and/or secondary operations for safety concerns.
(2) Because it affects the cast portion, there is no additional modification other than to the boss part.
(3) As the worm wheel is casted, bubbles may form inside the material.
If the air bubbles found in secondary operations are problematic, contact the supplier.

[J Series]
(1) Cancellation is not possible for made-to-order products. For lead time details, see Page 38.
(2) Certain products which would otherwise have a very long tapped hole are counterbored. For details, please see the KHK website.
(3) For bores over ϕ 50, the bore tolerance is H8.

KWGD $\overline{L}$ (S) Duplex Worms

[Caution on Product Characteristics]
(1) When the center distance is moved to reduce the backlash, the V max is the maximum amount of distance that you may shift without causing problems with the gear mesh. The V max is not a recommended value to use for adjustment when assembling.

AGDL Duplex Worm Wheels

[Caution on Product Characteristics]
(1) Duplex worms and worm wheels must be mated in a predetermined orientation, which is indicated by the arrows. Therefore, the arrow on the wheel does not indicate the mounting direction, but the rotating direction. See "Points of Caution in Assembling" on Page 400.

AGF Worm Wheels

[Caution on Product Characteristics]
(1) For H0 products with bore of ϕ 190 or larger, the bore tolerance is H8.

BG Worm Wheels

[Caution on Product Characteristics]
(1) The worm wheel is shifted to fit the mounting distance.

CG Worm Wheels

[Caution on Product Characteristics]
(1) The worm wheel is shifted to fit the mounting distance.
(2) H2 has a long cast hole in the web (H) section.

PG Worm Wheels

[Caution on Product Characteristics]
(1) The worm wheel is shifted to fit the mounting distance.



Application Hints

In order to use KHK stock worm gears safely, carefully read the Application Hints before proceeding.

If there are questions or you require clarifications, please contact our technical department or your nearest distributor.

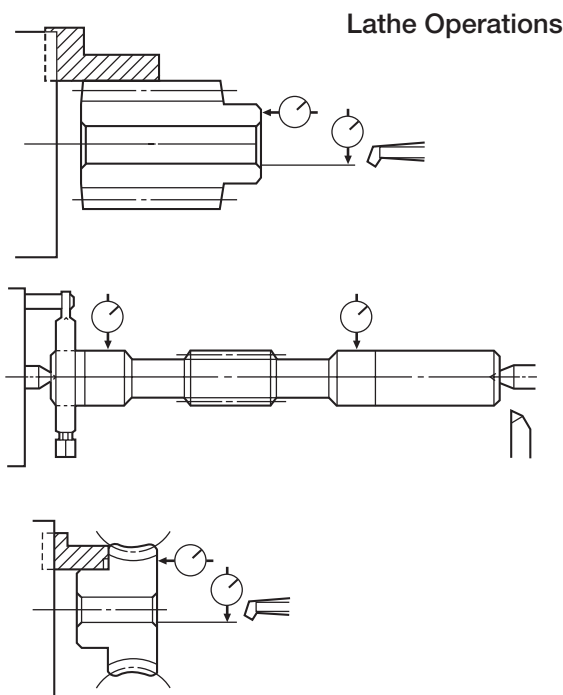
E-mail: info@khkgears.net

1. Cautions on Handling

- ① KHK products are packaged one by one to prevent scratches and dents, but if you find issues such as rust, scratches, or dents when the product is removed from the box after purchase, please contact the supplier.
- ② Depending on the handling method, the product may become deformed or damaged. Resin gears and ring gears deform particularly easily, so please handle with care.

2. Caution on Performing Secondary Operations

- ① Gears are machined based on the ground section of the hole or shaft. If machining, it is important to pay special attention to locating the center in order to avoid runout. (Fig.1) If it is too difficult to do for small bores, the alternative is to use one spot on the bore and the runout of the hub end surface.



If reworking using scroll chucks, we recommend the use of new or reamed jaws for improved precision.

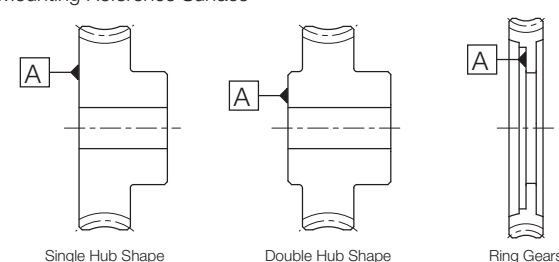
Fig. 1

- ② If enlarging the bore diameter, the wall strength of the hub must be higher than that of the gear teeth. The maximum bore size should be 60% to 70% of the hub diameter (or tooth root diameter), and 50% to 60% for keyway applied modifications. Also, because the cast FC200 hub is weaker and more brittle than other steels, we recommend using a maximum bore diameter about 10% smaller.
- ③ As the worm wheel is casted, bubbles may form inside the material. If the air bubbles found in secondary operations are problematic, contact the supplier.

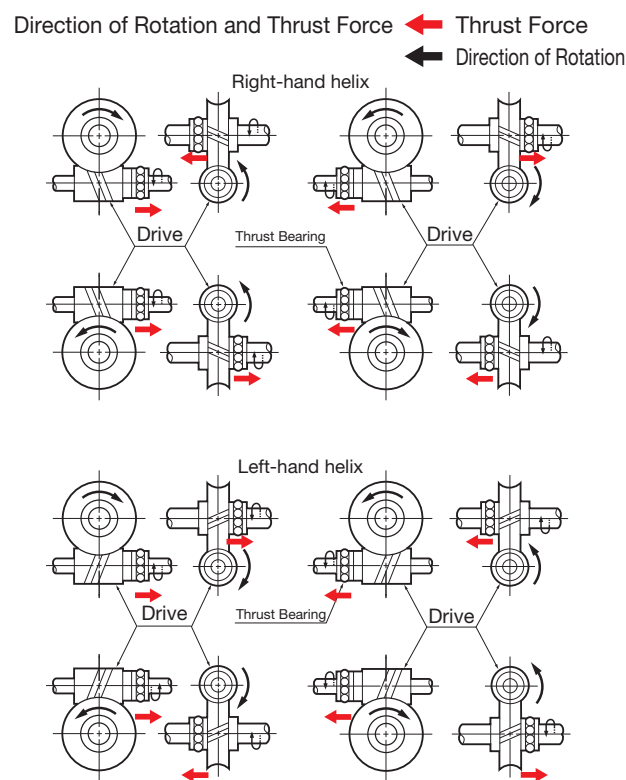
3. Points of Caution during Assembly

- ① The recommended center distance tolerance of KHK stock worm gears is H7 for ground gears and H8 for cut gears. The amount of backlash is given in the product table for each gear.
- ② The mounting reference surface of the worm wheel is as shown in the figure below. Assemble the worm wheel so that the center of the worm shaft is at the center of its tooth width.

Mounting Reference Surface



- ③ As the tooth trace of worm gears is spiraled, axial thrust force is generated. Also, the directions of thrust change with the hand of helix and the direction of rotation. This is illustrated below. The bearings must be selected properly to be able to handle these thrust forces. For details, use gear calculation software GCSW.

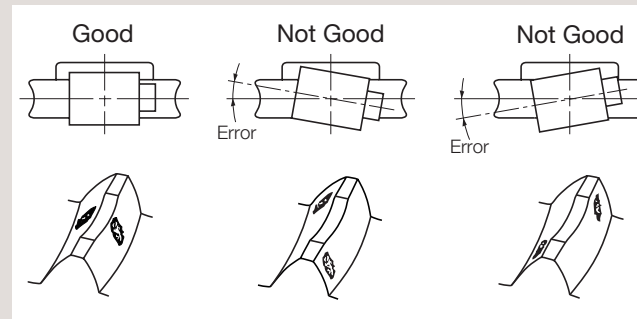


- ④ The worm may move due to a large thrust force that acts on the worm if it is not sufficiently attached to the shaft. Use a stepped shaft to secure the worm and shaft, and be careful not to loosen the bearing.

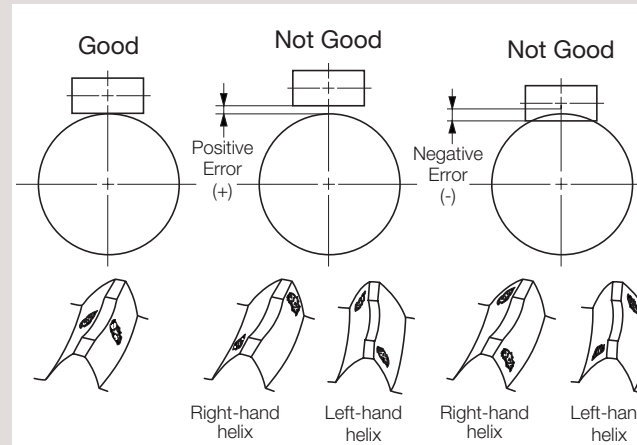
4. Confirming the installation

The wear of a worm gear is greatly affected by the quality of assembly. When assembling, confirm the following items for tooth contact and the like before use.

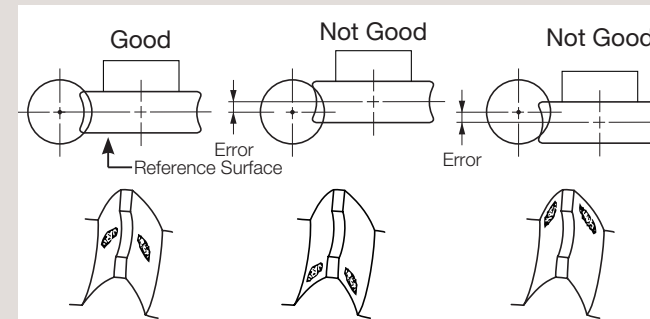
- The shaft angle tolerance between the worm shaft and worm wheel shaft is $90^\circ \pm 1'$.



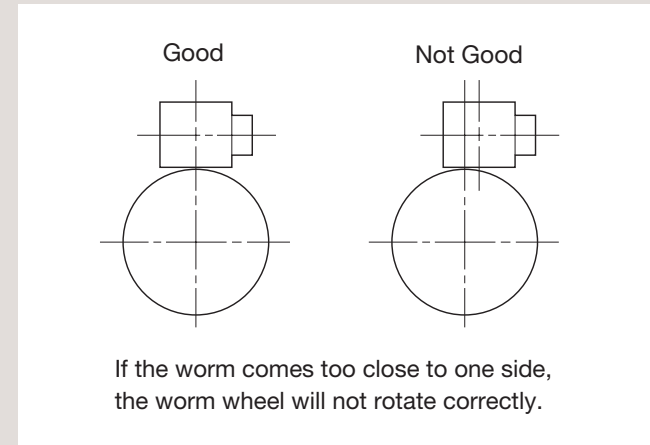
- The center distance tolerance recommended by the worm gear assembly distance is Ground Worm Gears...H7 Cut Worm Gears...H8.



- The tolerance between the center of the worm shaft and center of the worm wheel tooth width is ± 0.2 mm.



- The tolerance between the center of the worm wheel shaft and center of the worm tooth width is ± 2 mm.



5. Cautions on Starting

- ① Check the following items before starting.
 - Are the gears installed securely?
 - Is there uneven tooth contact?
 - Is there adequate backlash?
 - (Be sure to avoid zero-backlash.)
 - Has proper lubrication been supplied?
- ② If gears are exposed, be sure to attach a safety cover to ensure safety. Also, be careful not to touch rotating gears.
- ③ If there is any abnormality such as noise or vibration during startup, stop the operation immediately and check the assembly condition such as tooth contact, eccentricity and looseness.

KHK considers safety a priority in the use of our products.

When handling, adding secondary operations, assembling, and operating KHK products, please be aware of the following issues in order to prevent accidents.



Warning: Precautions for preventing physical and property damage

1. When using KHK products, follow relevant safety regulations (Occupational Safety and Health Regulations, etc.).
2. Pay attention to the following items when installing, removing, or performing maintenance and inspection of the product.
 - ① Turn off the power switch.
 - ② Do not reach or crawl under the product.
 - ③ Wear appropriate clothing and protective equipment for the work.



Caution: Cautions in Preventing Accidents

1. Before using a KHK product, read the precautions in the catalog carefully in order to use it correctly.
2. Avoid use in environments that may adversely affect the product.
3. Our products are manufactured under a superior quality control system based on the ISO9000 quality management system; if you notice any malfunctions upon purchasing a product, please contact the supplier.



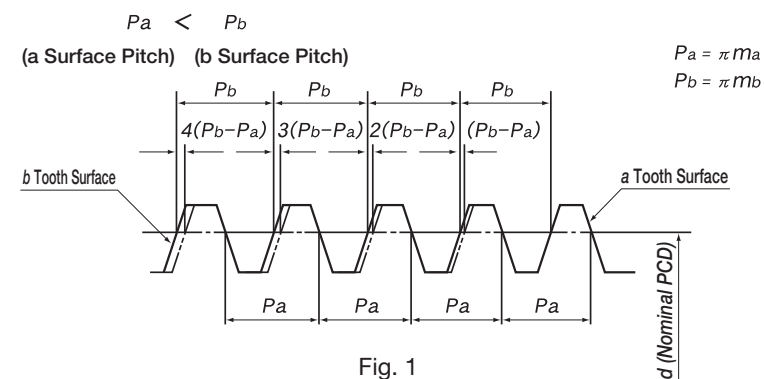
Description of duplex worm gears

The usual method of adjusting the backlash of a worm gear assembly is to modify the center distance. Once assembled, such adjustment requires a major rework of the gearbox housing. The use of duplex worm gears allows the backlash adjustment to be made by axially shifting the worm. This simplifies greatly the assembly and maintenance operations. Because of the unique characteristics of the product, please take time to study its construction and proper use.

Backlash adjustment mechanism and method of adjustment

The dual-lead worm is formed to give a difference between the right tooth surface and left tooth surface so that it provides a unique tooth profile in which the tooth thickness varies continuously, corresponding with the lead difference. (Fig.1)

The worm gear is also formed in its right and left tooth surface. When such a worm and worm gear are set up at a constant assembly distance and the worm is moved in the axial direction, the tooth thickness of the worm in mesh with the worm gear changes making backlash adjustment possible.



[CAUTION] The amount of change in backlash (Δj mm) in relation to the axial movement of the duplex worm shaft (V mm) can be calculated from the formula below.

$$\Delta j = 2V \frac{m_b - m_a}{m_a + m_b}$$

Where
 m_a = Nominal Axial Module - (0.01 × Nominal Axial Module)
 m_b = Nominal Axial Module + (0.01 × Nominal Axial Module)



An arrow marking on the outer circumference of the hub of the KHK duplex worm indicates the direction of assembly as well as acts as a direction for the backlash adjustment. When the worm is held with arrow mark pointing right, the tooth thickness is thinner on the right and thicker on the left. Therefore, moving the worm to the right causes the thicker teeth to come into actual engagement with the worm gear, thereby reducing the backlash. (Fig.2)

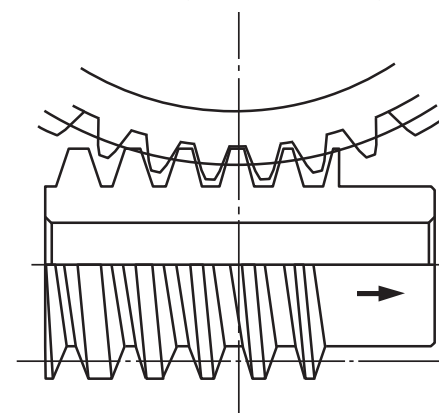
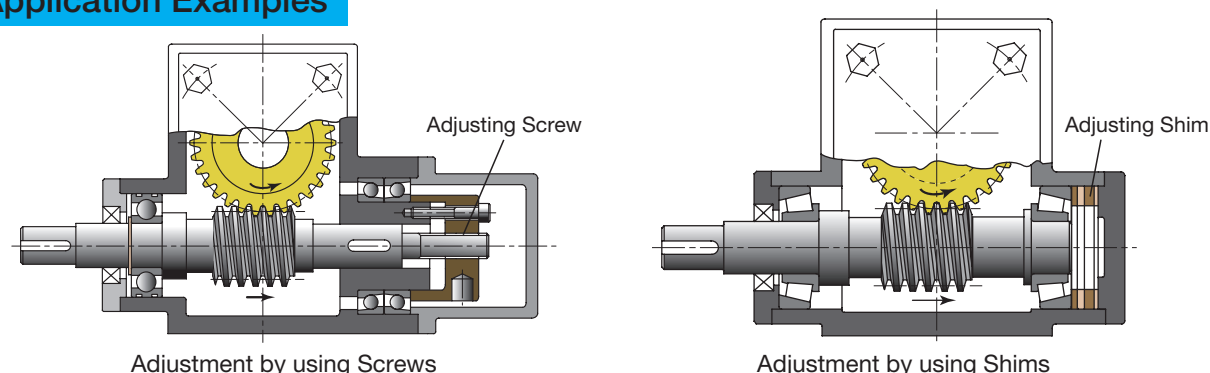


Fig. 2

[CAUTION] The KHK duplex worm is designed so that, for all modules, the backlash reduces by 0.02 mm when the worm is shifted 1 mm.

Application Examples

* The illustration is a design example, not a design for machinery or a device in actual use.



Adjustment by using Screws

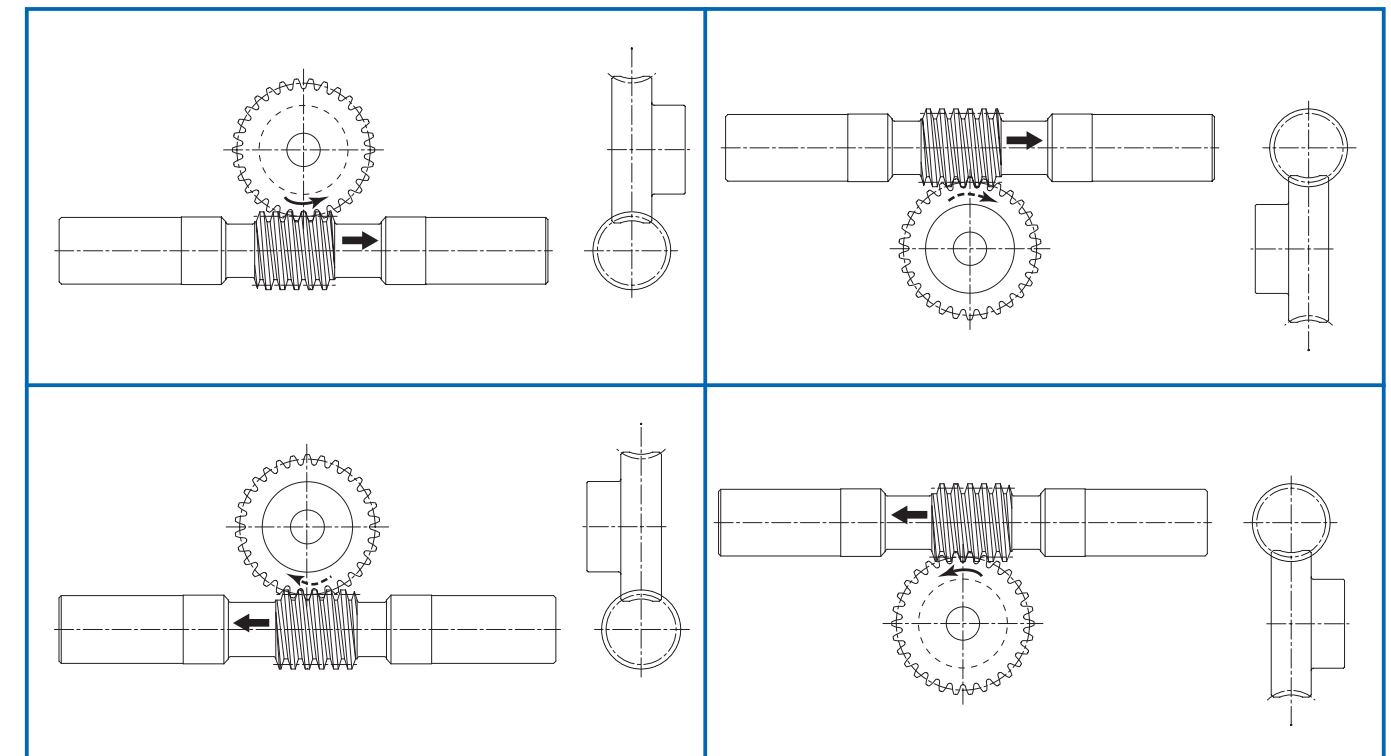
Adjustment by using Shims

Points of caution during assembly

KHK duplex worm gears differ in module between the right and left tooth surface and, therefore, you must orient the worm and worm wheel properly. Please carefully verify the following two aspects before proceeding with assembly.

1. Verifying the orientation of assembly

An arrow indicating the orientation of assembly is stamped on both the duplex worm and worm wheel. When assembling the worm and worm wheel, check the worm wheel of the arrow mark on the front such that the direction of arrow mark on the worm coincides with that on the worm wheel. Incorrect assembly results in difficulty of assembly and improper gear engagement. (Fig.3)



Arrow mark indicates the correct orientation of two gears when assembled. As shown, the two arrows must point in the same direction. Fig. 3

2. Verifying the reference position

A V-groove (60°, 0.3 mm deep line) on tip peripheral of the duplex worm tooth marks the reference tooth. The gear set is designated to have a backlash of nearly zero (tolerance: ± 0.045) when the reference tooth is positioned in alignment with the center of rotation of the worm wheel with the center distance set at the value "a". (Fig.4)

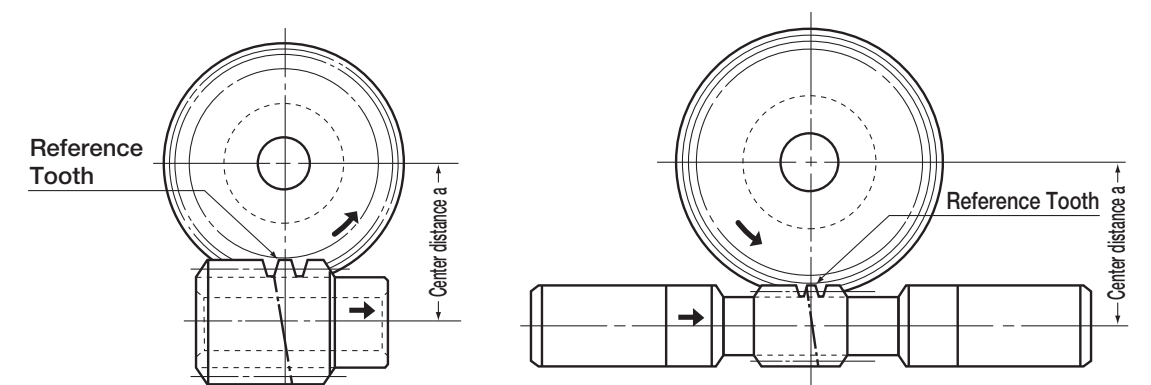


Fig. 4



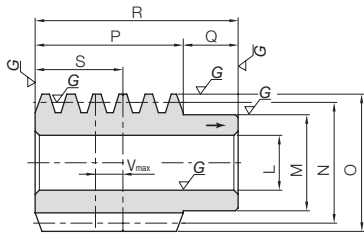
KWGDL/KWGDLS Duplex Worms

Module 1.5, 2

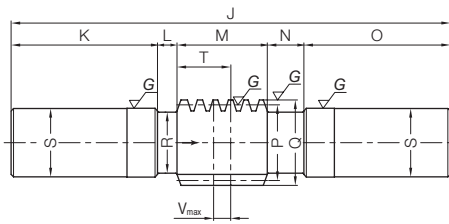
Duplex Worms



Specifications	
Precision grade	KHK W 001 grade 1
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	17°30'
Material	SCM440
Heat treatment	Thermal refined, gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part



W4



W6

Catalog Number	Nominal axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width	Total length
						LH7	M	N	O	P	Q	R
KWGDL2-R1	m2	1	3°41'	R	W4	14	25	31	35	36	14	50

Position of reference tooth	Max. allowable shift	Weight (kg)	Catalog Number
S	Vmax		
22	8	0.21	KWGDL2-R1

Catalog Number	Nominal axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Total Length	Shaft length (L)	Neck length (left)	Face width	Neck length (right)	Shaft length (R)	Pitch dia.
						J	K	L	M	N	O	P
KWGDLS1.5-R1	m1.5	1	3°26'	R	W6	190	66	12	28	18	66	25
KWGDLS2-R1	m2	1	3°41'	R	W6	220	75	13	36	21	75	31

Outside dia.	Neck dia.	Shaft dia.	Position of reference tooth	Max. allowable shift	Weight (kg)	Catalog Number
Q	R	S	T	Vmax		
28	21	26.2	17	6	0.74	KWGDLS1.5-R1
35	24	30.2	22	8	1.17	KWGDLS2-R1



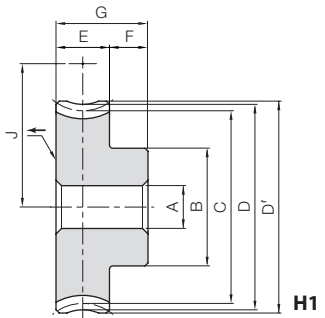
AGDL Duplex Worm Wheels

Module 1.5, 2

Duplex Worm Wheels



Specifications	
Precision grade	KHK W 002 grade 1
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	17°30'
Material	CAC702 (old JIS A & BC2)
Heat Treatment	—
Tooth hardness	—



Catalog Number	Reduction ratio	Nominal transverse module	No. of teeth	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width	Hub width
							AH7	B	C	D	D'	E	F
AGDL1.5-20R1	20	m1.5	20	3°26'	R	H1	8	22	30	33	34.5	14	10
AGDL1.5-30R1	30		30				10	30	45	48	49.5		
AGDL1.5-36R1	36		36				10	35	54	57	58.5		
AGDL1.5-40R1	40		40				12	35	60	63	64.5		
AGDL1.5-50R1	50		50				12	45	75	78	79.5		
AGDL1.5-60R1	60		60				12	50	90	93	94.5		
AGDL2-20R1	20	m2	20	3°41'	R	H1	12	33	40	44	46	18	15
AGDL2-30R1	30		30				15	40	60	64	66		
AGDL2-36R1	36		36				15	45	72	76	78		
AGDL2-40R1	40		40				15	45	80	84	86		
AGDL2-50R1	50		50				15	50	100	104	106		
AGDL2-60R1	60		60				15	60	120	124	126		



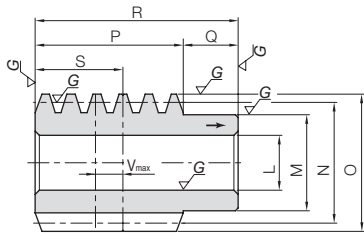
Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m)							Backlash (mm)	Weight (kg)	Catalog Number
				J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm		
24	—	—	27.5	9.84	8.18	6.40	5.30	4.68	4.25	3.68	0±0.045	0.10	AGDL1.5-20R1
				35	20.8	17.5	13.9	11.7	10.4	9.40		0.22	AGDL1.5-30R1
				39.5	29.3	24.6	19.8	16.8	14.9	13.5		0.32	AGDL1.5-36R1
				42.5	35.6	30.0	24.2	20.6	18.3	16.6		0.37	AGDL1.5-40R1
				50	53.8	45.4	36.9	31.6	28.3	25.8		0.59	AGDL1.5-50R1
				57.5	75.3	63.8	51.9	44.7	40.4	36.7		0.83	AGDL1.5-60R1
33	—	—	35.5	21.0	17.5	13.6	11.2	9.84	8.94	7.75	0±0.045	0.26	AGDL2-20R1
				45.5	44.3	37.3	29.6	24.8	21.9	19.8		0.51	AGDL2-30R1
				51.5	62.3	52.6	42.0	35.5	31.3	28.4		0.73	AGDL2-36R1
				55.5	75.8	64.0	51.4	43.6	38.5	34.9		0.86	AGDL2-40R1
				65.5	115	96.8	78.4	66.9	59.5	54.2		1.30	AGDL2-50R1
				75.5	160	136	110	94.6	84.9	77.2		1.88	AGDL2-60R1

NOTE 1: Allowable torque based on worm speed (rpm)

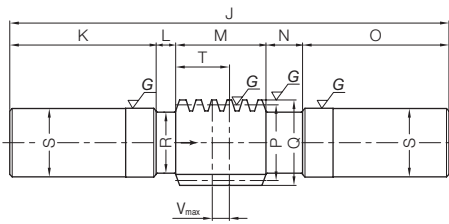




Specifications	
Precision grade	KHK W 001 grade 1
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	17°30'
Material	SCM440
Heat treatment	Thermal refined, gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part



W4



W6

Catalog Number	Nominal axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width	Total length
						LH7	M	N	O	P	Q	R
KWGDL2.5-R1	m2.5	1	3°52'	R	W4	18	30	37	42	48	17	65
KWGDL3-R1	m3	1	3°54'	R	W4	20	35	44	50	54	20	74

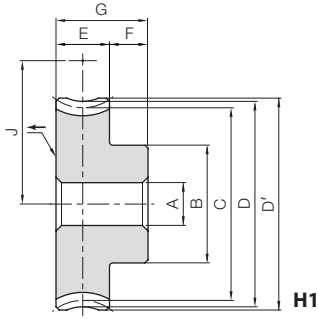
Position of reference tooth	Max. allowable shift	Weight (kg)	Catalog Number
S	Vmax		
29	10	0.37	KWGDL2.5-R1
32	10	0.61	KWGDL3-R1

Catalog Number	Nominal axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Total Length	Shaft length (L)	Neck length (left)	Face width	Neck length (right)	Shaft length (R)	Pitch dia.
						J	K	L	M	N	O	P
KWGDL2.5-R1	m2.5	1	3°52'	R	W6	260	85	16	48	26	85	37
KWGDL3-R1	m3	1	3°54'	R	W6	300	100	18	54	28	100	44

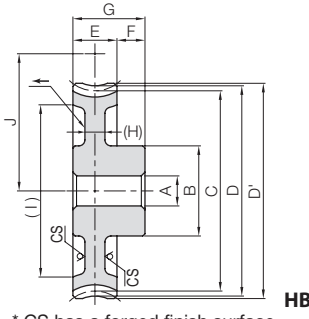
Outside dia.	Neck dia.	Shaft dia.	Position of reference tooth	Max. allowable shift	Weight (kg)	Catalog Number
Q	R	S	T	Vmax		
42	30	36.2	29	10	2.00	KWGDL2.5-R1
50	34	40.2	32	10	2.95	KWGDL3-R1



Specifications	
Precision grade	KHK W 002 grade 1
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	17°30'
Material	CAC702 (old JIS A & BC2)
Heat Treatment	—
Tooth hardness	—



H1



HB

* CS has a forged finish surface.

NOTE 1: Allowable torque based on worm speed (rpm)

Catalog Number	Reduction ratio	Nominal transverse module	No. of teeth	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width	Hub width
							AH7	B	C	D	D'	E	F
AGDL2.5-20R1	20	m2.5	20	3°52'	R	H1	15	40	50	55	57.5	22	15
AGDL2.5-30R1	30		30			H1		40	75	80	82.5		
AGDL2.5-36R1	36		36			H1		45	90	95	97.5		
AGDL2.5-40R1	40		40			HB		45	100	105	107.5		
AGDL2.5-50R1	50		50			HB		60	125	130	132.5		
AGDL2.5-60R1	60		60			HB		80	150	155	157.5		
AGDL3-20R1	20	m3	20	3°54'	R	H1	20	50	60	66	69	28	17
AGDL3-30R1	30		30			H1		55	90	96	99		
AGDL3-36R1	36		36			H1		60	108	114	117		
AGDL3-40R1	40		40			HB		60	120	126	129		
AGDL3-50R1	50		50			HB		70	150	156	159		
AGDL3-60R1	60		60			HB		80	180	186	189		

Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1								Backlash (mm)	Weight (kg)	Catalog Number
				G	(H)	(I)	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm
37	—	—	43.5	38.1	31.4	24.5	20.1	17.6	16.0	13.8	0±0.045	0.45	AGDL2.5-20R1	AGDL2.5-30R1
	—	—	56	80.5	67.1	53.1	44.5	39.1	35.5	30.9				
	—	—	63.5	113	94.5	75.5	63.8	56.0	51.0	44.3				
	(10)	(86)	68.5	138	115	92.4	78.3	68.8	62.7	54.4				
	(12)	(108)	81	208	174	141	120	106	97.3	84.3				
45	—	—	93.5	291	245	198	170	152	139	121	0±0.045	1.93	AGDL2.5-50R1	AGDL2.5-60R1
	—	—	52	65.0	53.3	41.5	33.8	29.5	26.9	22.8				
	—	—	67	137	114	90.0	74.7	65.5	59.5	51.2				
	—	—	76	193	160	128	107	93.8	85.6	73.4				
	(14)	(106)	82	235	195	157	131	115	105	90.1				
	(14)	(134)	97	355	295	239	202	178	163	140	0.81	1.65	AGDL3-20R1	AGDL3-30R1
	—	—	112	497	415	336	285	254	233	200				
	—	—	82	235	195	157	131	115	105	90.1				
	(14)	(134)	97	355	295	239	202	178	163	140				
	(14)	(164)	112	497	415	336	285	254	233	200				





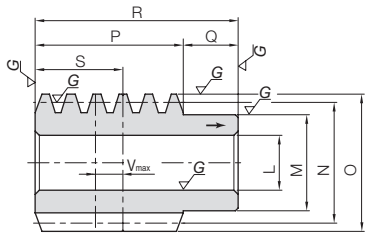
KWGDL/KWGDLS
Duplex Worms

Module 3.5, 4

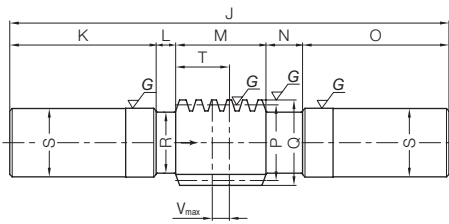
Duplex Worms



Specifications	
Precision grade	KHK W 001 grade 1
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	17°30'
Material	SCM440
Heat treatment	Thermal refined, gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part



W4



W6

Catalog Number	Nominal axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width	Total length
						LH7	M	N	O	P	Q	R
KWGDL3.5-R1	m3.5	1	3°47'	R	W4	24	44	53	60	62	23	85
KWGDL4-R1	m4	1	3°41'	R	W4	28	50	62	70	74	26	100

Position of reference tooth	Max. allowable shift	Weight (kg)	Catalog Number
S	Vmax		
37	12	1.05	KWGDL3.5-R1
44	14	1.67	KWGDL4-R1

Catalog Number	Nominal axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Total Length	Shaft length (L)	Neck length (left)	Face width	Neck length (right)	Shaft length (R)	Pitch dia.
						J	K	L	M	N	O	P
KWGDL3.5-R1	m3.5	1	3°47'	R	W6	330	110	18	62	30	110	53
KWGDL4-R1	m4	1	3°41'	R	W6	360	120	16	74	30	120	62

Outside dia.	Neck dia.	Shaft dia.	Position of reference tooth	Max. allowable shift	Weight (kg)	Catalog Number
Q	R	S	T	Vmax		
60	42	48.2	37	12	4.72	KWGDL3.5-R1
70	50	56.2	44	14	7.10	KWGDL4-R1



AGDL
Duplex Worm Wheels

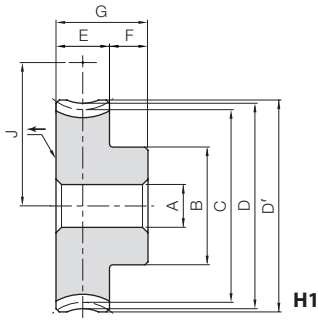
Module 3.5, 4

Duplex Worm Wheels

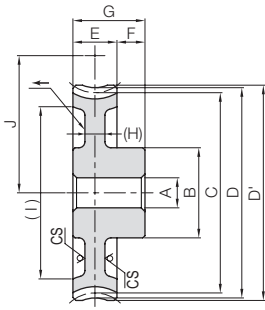


Specifications	
Precision grade	KHK W 002 grade 1
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	17°30'
Material	CAC702 (old JIS A & BC2) *
Heat treatment	—
Tooth hardness	—

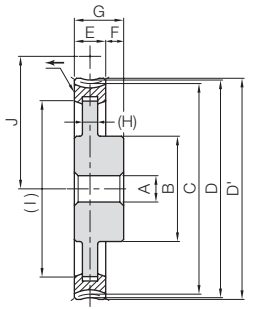
*The hub material of H5 is S45C.



H1



HB



H5

* CS has a forged finish surface.

NOTE 1: Allowable torque based on worm speed (rpm)



Catalog Number	Reduction ratio	Nominal transverse module	No. of teeth	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width	Hub width
							AH7	B	C	D	D'	E	F
AGDL3.5-20R1	20	m3.5	20	3°47'	R	H1	20	55	70	77	80.5	32	18
AGDL3.5-30R1	30		30			H1		60	105	112	115.5		
AGDL3.5-36R1	36		36			H1		70	126	133	136.5		
AGDL3.5-40R1 (Made to Order)	40	m3.5	40	3°47'	R	HB	20	70	140	147	150.5	32	18
AGDL3.5-50R1	50	m3.5	50	3°47'	R	HB	20	80	175	182	185.5	32	18
AGDL3.5-60R1	60		60			HB		90	210	217	220.5		
AGDL4-20R1	20	m4	20	3°41'	R	H1	20	60	80	88	92	35	20
AGDL4-30R1 (Made to Order)	30		30			HB		65	120	128	132		
AGDL4-36R1 (Made to Order)	36		36			HB		75	144	152	156		
AGDL4-40R1	40	m4	40	3°41'	R	HB	20	75	160	168	172	35	20
AGDL4-50R1	50		50			HB		90	200	208	212		
AGDL4-60R1	60		60			H5		120	240	248	252		

[Precautions for Made to Order Products] Prices and lead times for Made to Order products require separate estimates. Contact your dealer.

Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1								Backlash	Weight	Catalog Number
G	(H)	(I)	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm	(mm)	(kg)		
50	—	—	61.5	98.5	80.4	62.5	50.4	44.2	40.0	33.7	0±0.045	1.24	AGDL3.5-20R1 AGDL3.5-30R1 AGDL3.5-36R1	
	—	—	79	208	172	136	111	98.1	88.3	75.7		2.51		
	—	—	89.5	293	242	193	160	141	127	109		3.61		
50	(15)	(124)	96.5	356	295	236	196	173	156	133	0±0.045	3.34	AGDL3.5-40R1 (Made to Order)	
50	(16)	(155)	114	538	446	360	301	267	243	207	0±0.045	5.02	AGDL3.5-50R1 AGDL3.5-60R1	
	(16)	(189)	131.5	753	627	506	425	381	345	296		6.87		
55	—	—	71	134	109	84.8	67.9	59.7	53.4	44.8	0±0.045	1.76	AGDL4-20R1	
55	(17)	(99)	91	284	234	184	150	132	118	101	0±0.045	3.01	AGDL4-30R1 (Made to Order) AGDL4-36R1 (Made to Order)	
	(17)	(121)	103	400	329	262	215	190	170	144		4.18		
55	(17)	(137)	111	486	400	320	264	233	208	177	0±0.045	4.78	AGDL4-40R1 AGDL4-50R1 AGDL4-60R1	
	(17)	(177)	131	735	605	488	405	361	324	275		7.07		
	(17)	(200)	151	1030	851	687	572	515	461	393		11.5		





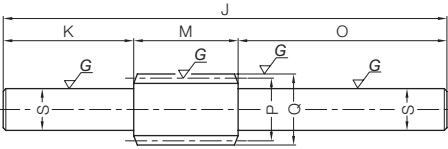
KWG Module 0.5, 0.8

Ground Worm Shafts

Ground Worm Shafts



Specifications	
Precision grade	KHK W 001 grade 2
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	SCM440
Heat treatment	Thermal refined, gear teeth induction hardened
Tooth hardness	50 to 60HRC



W5

Catalog Number	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Total Length	Shaft length (L)	Neck length (left)	Face width	Neck length (right)	Shaft length (R)	Pitch dia.
						J	K	L	M	N	O	P
KWG0.5-R1 KWG0.5-R2	m0.5	1	3°11'	R	W5	65	19	—	12	—	34	9
KWG0.8-R1 KWG0.8-R2		2	6°20'									
KWG0.8-R1 KWG0.8-R2	m0.8	1	3°49'	R	W5	85	25	—	20	—	40	12
KWG0.8-R2		2	7°36'									

Outside dia.	Neck dia.	Shaft dia.	Weight (kg)	Catalog Number
Q	R	Sh7		
10	—	6	0.018	KWG0.5-R1 KWG0.5-R2
13.6	—	8	0.043	KWG0.8-R1 KWG0.8-R2



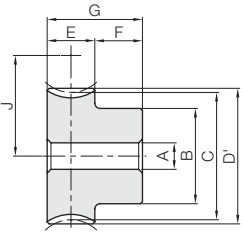
AG Module 0.5, 0.8

Worm Wheels

Worm Wheels



Specifications	
Precision grade	KHK W 002 grade 2
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A & BC2)
Heat Treatment	—
Tooth hardness	—

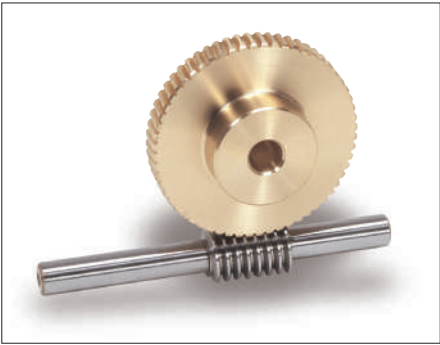


HA

Catalog Number	Reduction ratio	Transverse module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width	Hub width
								AH7	B	C	D	D'	E	F
AG0.5-20R1 AG0.5-20R2 AG0.5-30R1 AG0.5-30R2 AG0.5-40R1	20 10 30 15 40	m0.5	20 20 30 30 40	1 2 1 2 1	3°11' 6°20' 3°11' 6°20' 3°11'	R	HA	4 4 4 4 5	9 9 12 12 15	10 10 15 15 20	—	11 11 16 16 21	5	7
AG0.5-50R1 AG0.5-60R1	50 60		50 60	1 1	3°11' 3°11'			5 5	20 25	25 30		26 31		
AG0.8-20R1 AG0.8-20R2 AG0.8-30R1 AG0.8-30R2 AG0.8-40R1	20 10 30 15 40		20 20 30 30 40	1 2 1 2 1	3°49' 7°36' 3°49' 7°36' 3°49'			5 5 5 5 6	12 12 18 18 20	16 16 24 24 32	—	17.6 17.6 25.6 25.6 33.6	8	8
AG0.8-50R1 AG0.8-60R1	50 60		50 60	1 1	3°49' 3°49'			8 8	25 25	40 48		41.6 49.6		

NOTE 1: Allowable torque based on worm speed (rpm)

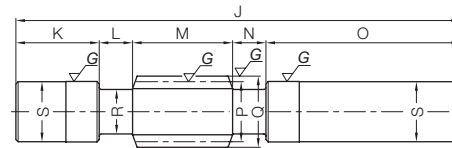
Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1							Backlash (mm)	Weight (kg)	Catalog Number
G	(H)	(I)	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm			
12	—	—	9.5	0.52	0.44	0.36	0.30	0.26	0.24	0.21	0.02~0.12	0.0056	AG0.5-20R1
			9.5	0.51	0.42	0.33	0.27	0.24	0.22	0.19		0.0056	AG0.5-20R2
			12	1.09	0.94	0.77	0.65	0.58	0.53	0.48		0.012	AG0.5-30R1
			12	1.09	0.92	0.73	0.60	0.54	0.49	0.43		0.012	AG0.5-30R2
			14.5	1.86	1.60	1.34	1.15	1.02	0.94	0.84		0.020	AG0.5-40R1
			17	2.82	2.42	2.05	1.77	1.58	1.46	1.30	0.035	AG0.5-50R1	
			19.5	3.94	3.41	2.89	2.50	2.26	2.08	1.87	0.053	AG0.5-60R1	
16	—	—	14	1.78	1.50	1.21	1.00	0.88	0.82	0.71	0.02~0.12	0.018	AG0.8-20R1
			14	1.76	1.44	1.11	0.91	0.80	0.74	0.63		0.018	AG0.8-20R2
			18	3.77	3.21	2.62	2.20	1.96	1.81	1.61		0.043	AG0.8-30R1
			18	3.75	3.14	2.46	2.02	1.80	1.65	1.45		0.043	AG0.8-30R2
			22	6.45	5.49	4.55	3.87	3.46	3.19	2.83		0.068	AG0.8-40R1
			26	9.75	8.31	6.94	5.94	5.34	4.96	4.38	0.10	AG0.8-50R1	
			30	13.6	11.7	9.77	8.39	7.63	7.05	6.27	0.14	AG0.8-60R1	



Ground Worm Shafts



	Specifications
Precision grade	KHK W 001 grade 2
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	SCM440
Heat treatment	Thermal refined, gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part



W6

Catalog Number	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Total Length	Shaft length (L)	Neck length (left)	Face width	Neck length (right)	Shaft length (R)	Pitch dia.
						J	K	L	M	N	O	P
KWG1-R1 KWG1-R2	m1	1 2	3°35' 7°08'	R	W6	140	35	10	30	10	55	16
KWG1.5-R1 KWG1.5-R2	m1.5	1 2	3°26' 6°51'	R	W6	190	50	15	40	15	70	25

Outside dia.	Neck dia.	Shaft dia.	Weight (kg)	Catalog Number
Q	R	S		
18	13	18.2	0.25	KWG1-R1 KWG1-R2
28	21	26.2	0.74	KWG1.5-R1 KWG1.5-R2



AG Module 1, 1.5

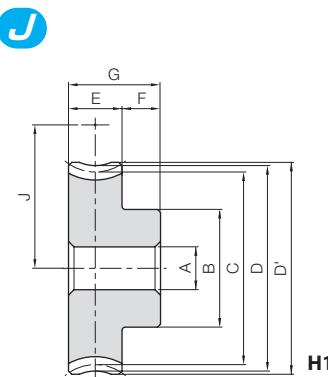
Worm Wheels



Specifications	
Precision grade	KHK W 002 grade 2
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A ̢ BC2)
Heat Treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
J	Mounting distance

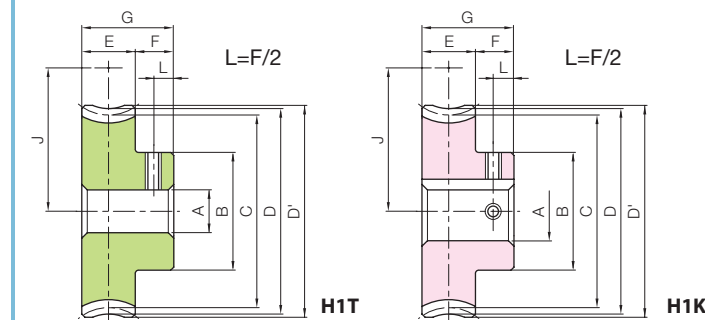


H1

NOTE 1: Allowable torque based on worm speed (rpm)

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	J	Allowable torque (N·m) NOTE 1								Backlash (mm)	Weight (kg)
															30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm			
AG1-20R1	20	20	1	3°35'	R	H1	6	16	20	22	23	10	10	20	18	3.35	2.79	2.23	1.83	1.63	1.50	1.30	0.04~0.14	0.038
AG1-20R2	10	20	2	7°08'			6	16	20	22	23				18	3.31	2.69	2.06	1.68	1.48	1.35	1.15		0.038
AG1-30R1	30	30	1	3°35'			6	20	30	32	33				23	7.08	5.98	4.84	4.05	3.63	3.31	2.92		0.078
AG1-30R2	15	30	2	7°08'			6	20	30	32	33				23	7.03	5.84	4.56	3.72	3.33	3.03	2.63		0.078
AG1-40R1	40	40	1	3°35'			8	26	40	42	43				28	12.1	10.2	8.43	7.12	6.38	5.86	5.13		0.13
AG1-50R1	50	50	1	3°35'	R	H1	8	30	50	52	53	14	10	24	33	18.3	15.5	12.9	10.9	9.87	9.09	7.95	0.20	
AG1-60R1	60	60	1	3°35'			10	35	60	62	63				38	25.6	21.8	18.1	15.4	14.1	12.9	11.4	0.29	
AG1.5-20R1	20	20	1	3°26'			8	22	30	33	34.5				27.5	9.84	8.18	6.40	5.30	4.68	4.25	3.68	0.10	
AG1.5-20R2	10	20	2	6°51'			8	22	30	33	34.5				27.5	9.72	7.87	5.92	4.87	4.25	3.83	3.27	0.10	
AG1.5-30R1	30	30	1	3°26'			10	30	45	48	49.5				35	20.8	17.5	13.9	11.7	10.4	9.40	8.28	0.22	
AG1.5-30R2	15	30	2	6°51'	10	30	45	48	49.5	35	20.7	17.1	13.1	10.8	9.56	8.58	7.46	0.22						
AG1.5-40R1	40	40	1	3°26'	12	35	60	63	64.5	42.5	35.6	30.0	24.2	20.6	18.3	16.6	14.6	0.37						
AG1.5-50R1	50	50	1	3°26'	R	H1	12	45	75	78	79.5	14	10	24	50	53.8	45.4	36.9	31.6	28.3	25.8	22.6	0.59	
AG1.5-60R1	60	60	1	3°26'			12	50	90	93	94.5				57.5	75.3	63.8	51.9	44.7	40.4	36.7	32.4	0.83	

J Series



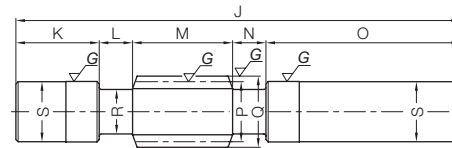
To order J Series products, please specify: **Catalog No. + J + BORE.**

[illegible]

Ground Worm Shafts



	Specifications
Precision grade	KHK W 001 grade 2
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	SCM440
Heat treatment	Thermal refined, gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part



W6

Catalog Number	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Total Length	Shaft length (L)	Neck length (left)	Face width	Neck length (right)	Shaft length (R)	Pitch dia.
						J	K	L	M	N	O	P
KWG3-R1 KWG3-R2	m3	1 2	4°31' 8°58'	R	W6	300	55	30	60	30	125	38
KWG4-R1 KWG4-R2	m4	1 2	5°43' 11°19'	R	W6	360	70	32.5	75	32.5	150	40

Outside dia.	Neck dia.	Shaft dia.	Weight (kg)	Catalog Number
Q	R	S		
44	30	40.2	2.66	KWG3-R1 KWG3-R2
48	29	45.2	3.85	KWG4-R1 KWG4-R2

* For products not categorized in our KHK Stock Gear series, custom gear production services with short lead times are available. Please see Page 26 for more details about custom-made orders.

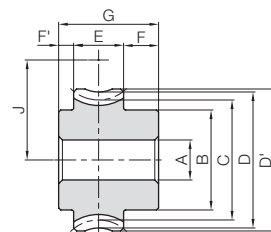


AGF Module 3, 4

Worm Wheels



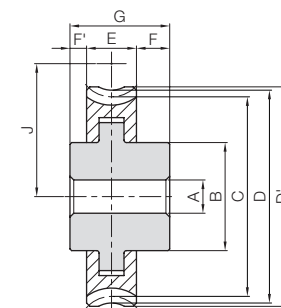
Specifications	
Precision grade	KHK W 002 grade 2
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A ̢ BC2)
Heat treatment	—
Tooth hardness	—



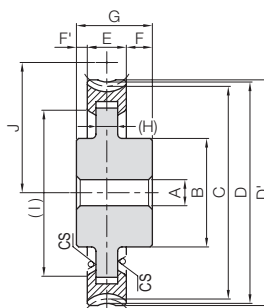
H6

* The hub material of H8 and H9 is FC200.
FC200's tensile strength (200N/mm²) is derived from test specimens and does not represent that of the boss.

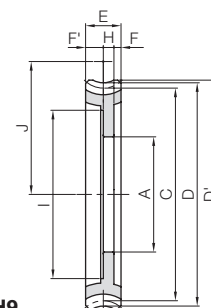
Catalog Number	Reduction ratio	Transverse module	No. of teeth	No. of starts of mating worm	Profile shift coefficient	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
									A _{H7}	B	C	D	D'	E	F	F'
AGF3-20R1	20	m3	20	1	+0.333	4°31'	R	H6	20	50	60	68	71	25	17.5	7.5
AGF3-20R2	10		20	2	+0.333	8°58'		H6		50	60	68	71			
AGF3-25R1	25		25	1	0	4°31'		H6		55	75	81	84			
AGF3-30R1	30		30	1	+0.333	4°31'		H8		55	90	98	101			
AGF3-30R2	15		30	2	+0.333	8°58'		H8		55	90	98	101			
AGF3-40R1	40		40	1	+0.333	4°31'		H8	65	120	128	131				
AGF3-50R1	50	50	H9				75	150	158	161						
AGF3-60R1	60	60	H9				80	180	188	191						
AGF4-20R1	20	m4	20	1	0	5°43'	R	H6	20	60	80	88	92	30	20	10
AGF4-20R2	10		20	2		11°19'		H6		60	80	88	92			
AGF4-25R1	25		25	1		5°43'		H6		65	100	108	112			
AGF4-30R1	30		30	1		5°43'		H8		65	120	128	132			
AGF4-30R2	15		30	2		11°19'		H8		65	120	128	132			
AGF4-40R1	40		40	1		5°43'		H9	20	80	160	168	172			
AGF4-50R1	50	50	H9		20		90	200	208	212						
AGF4-60R1	60	60	H0		160		—	240	248	252						



H8



H9



HO



* CS has a forged finish surface.

NOTE 1: Allowable torque based on worm speed (rpm)

NOTE 1: Allowable torque based on worm speed (rpm)																
Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1							Backlash (mm)	Weight (kg)	Catalog Number			
G	(H)	(I)	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm						
50	—	—	50	59.7	49.1	38.3	31.5	27.5	25.1	21.5	0.06~0.16	0.88	AGF3-20R1			
			50	60.2	48.2	36.1	29.5	25.4	23.0	19.4		0.88	AGF3-20R2			
			56.5	90.2	74.3	58.8	48.9	42.6	39.0	33.5		1.24	AGF3-25R1			
			65	126	105	83.1	69.6	61.0	55.4	48.2		1.63	AGF3-30R1			
			65	128	105	79.8	65.2	57.2	51.6	44.3		1.63	AGF3-30R2			
	(15) (15)	(125) (155)	80	216	180	145	122	108	98.0	84.9	0.06~0.16	2.76	AGF3-40R1			
			95	326	272	220	188	166	152	132		3.62	AGF3-50R1			
			110	457	383	310	265	237	217	188		4.76	AGF3-60R1			
			60	—	—	60	123	101	78.8	64.6		56.3	51.5	43.8	1.77	AGF4-20R1
						60	127	101	76.0	61.9		53.2	48.3	40.5	1.77	AGF4-20R2
70	186	153				121	100	87.3	79.9	68.5	2.56	AGF4-25R1				
80	260	216				171	143	125	114	98.4	3.28	AGF4-30R1				
80	270	220				168	137	120	108	92.2	3.28	AGF4-30R2				
60	(20)	(128)	100	445	370	297	251	220	201	173	0.06~0.16	5.25	AGF4-40R1			
60	(20)	(168)	120	673	560	454	385	340	312	269		7.35	AGF4-50R1			
30	8	204	140	941	788	638	544	486	444	385		3.60	AGF4-60R1			



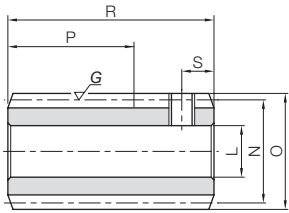
SWG Module 1, 1.5
Ground Worms

Ground Worms



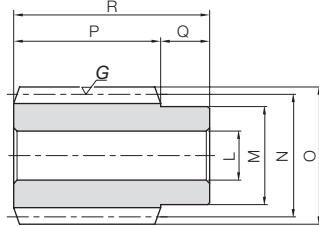
Specifications	
Precision grade	KHK W 001 grade 2*
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	Gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part

* The precision grade of J Series products is equivalent to the value shown in the table.



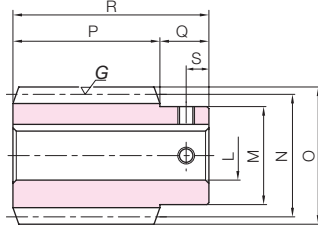
W2

Catalog Number ● : J Series (Available-on-request)	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7}	M	N	O	P	Q	Q'
SWG1-R1 SWG1-R2	m1	1 2	3°35' 7°08'	R	W2	8	—	16	18	(20)	—	—
SWG1.5-R1 ● SWG1.5-R1J10	m1.5	1	3°26'	R	W1 W1K	10	20	25	28	30	10	—
SWG1.5-R2 ● SWG1.5-R2J10		2	6°51'		W1 W1K							



W1

J Series



W1K



Total length	Keyway	Socket head screw		Weight (kg)	Catalog Number ● : J Series (Available-on-request)
R	Width × Depth	Size	S		
32	—	M4	5	0.037	SWG1-R1 SWG1-R2
40	—	—	—	0.12	SWG1.5-R1
	4 × 1.8	M4	5	0.11	● SWG1.5-R1J10
40	—	—	—	0.12	SWG1.5-R2
	4 × 1.8	M4	5	0.11	● SWG1.5-R2J10



Worm Wheels



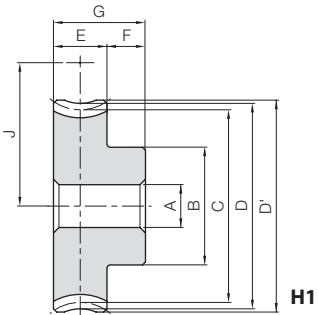
AG Module 1, 1.5
Worm Wheels



Specifications	
Precision grade	KHK W 002 grade 2
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A & BC2)
Heat Treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.

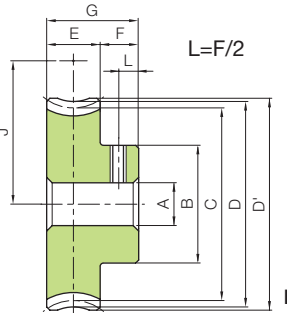
A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
J	Mounting distance



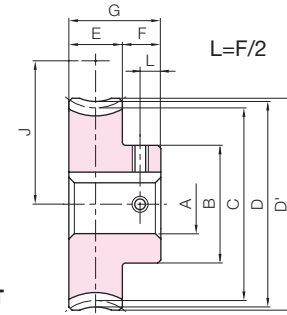
H1

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	J	Allowable torque (N·m) NOTE 1							Backlash (mm)	Weight (kg)		
															30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm				
AG1-20R1	20	20	1	3°35'	R	H1	6	16	20	22	23	10	10	20	18	3.35	2.79	2.23	1.83	1.63	1.50	1.30	0.04~0.14	0.038	
AG1-20R2	10	20	2	7°08'			6	16	20	22	23				18	3.31	2.69	2.06	1.68	1.48	1.35	1.15			0.038
AG1-30R1	30	30	1	3°35'			6	20	30	32	33				23	7.08	5.98	4.84	4.05	3.63	3.31	2.92			0.078
AG1-30R2	15	30	2	7°08'			6	20	30	32	33				23	7.03	5.84	4.56	3.72	3.33	3.03	2.63			0.078
AG1-40R1	40	40	1	3°35'			8	26	40	42	43				28	12.1	10.2	8.43	7.12	6.38	5.86	5.13			0.13
AG1-50R1	50	50	1	3°35'			8	30	50	52	53				33	18.3	15.5	12.9	10.9	9.87	9.09	7.95			0.20
AG1-60R1	60	60	1	3°35'			10	35	60	62	63				38	25.6	21.8	18.1	15.4	14.1	12.9	11.4	0.29		
AG1.5-20R1	20	20	1	3°26'	R	H1	8	22	30	33	34.5	14	10	24	27.5	9.84	8.18	6.40	5.30	4.68	4.25	3.68	0.04~0.14	0.10	
AG1.5-20R2	10	20	2	6°51'			8	22	30	33	34.5				27.5	9.72	7.87	5.92	4.87	4.25	3.83	3.27			0.10
AG1.5-30R1	30	30	1	3°26'			10	30	45	48	49.5				35	20.8	17.5	13.9	11.7	10.4	9.40	8.28			0.22
AG1.5-30R2	15	30	2	6°51'			10	30	45	48	49.5				35	20.7	17.1	13.1	10.8	9.56	8.58	7.46			0.22
AG1.5-40R1	40	40	1	3°26'			12	35	60	63	64.5				42.5	35.6	30.0	24.2	20.6	18.3	16.6	14.6			0.37
AG1.5-50R1	50	50	1	3°26'			12	45	75	78	79.5				50	53.8	45.4	36.9	31.6	28.3	25.8	22.6			0.59
AG1.5-60R1	60	60	1	3°26'			12	50	90	93	94.5				57.5	75.3	63.8	51.9	44.7	40.4	36.7	32.4	0.83		

J Series



H1T



H1K



To order J Series products, please specify: **Catalog No. + J + BORE.**

Bore H7	* The product shapes of J Series items are identified by background color.															
Keyway Js9	6	8	10	12	14	15	16	17	18	19	20	22	25	28	30	
Screw size	—		4×1.8		5×2.3				6×2.8				8×3.3			
Catalog Number	M4	M5	M4						M5				M6			
AG1-20R1 J BORE	H1T															
AG1-20R2 J BORE	H1T															
AG1-30R1 J BORE	H1T	H1T														
AG1-30R2 J BORE	H1T	H1T														
AG1-40R1 J BORE		H1T	H1K	H1K												
AG1-50R1 J BORE		H1T	H1K	H1K	H1K	H1K	H1K	H1K								
AG1-60R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K						
AG1.5-20R1 J BORE		H1T	H1K													
AG1.5-20R2 J BORE		H1T	H1K													
AG1.5-30R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K								
AG1.5-30R2 J BORE			H1K	H1K	H1K	H1K	H1K	H1K								
AG1.5-40R1 J BORE				H1K	H1K	H1K	H1K	H1K	H1K	H1K						
AG1.5-50R1 J BORE				H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K			
AG1.5-60R1 J BORE				H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	



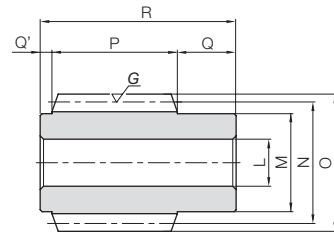


SWG Module 2, 2.5 Ground Worms

Ground Worms



Specifications	
Precision grade	KHK W 001 grade 2*
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	Gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part

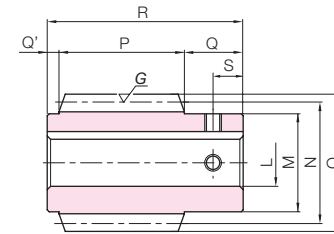


W3

* The precision grade of J Series products is equivalent to the value shown in the table.

Catalog Number ● : J Series (Available-on-request)	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7}	M	N	O	P	Q	Q'
SWG2-R1 ● SWG2-R1J12 ● SWG2-R1J14	m2	1	3°41'	R	W3	12	25	31	35	32	15	3
SWG2-R2 ● SWG2-R2J12 ● SWG2-R2J14		2	7°21'		W3K	12						
SWG2.5-R1 ● SWG2.5-R1J15 ● SWG2.5-R1J16 ● SWG2.5-R1J17		1	3°52'		W3K	15						
SWG2.5-R2 ● SWG2.5-R2J15 ● SWG2.5-R2J16 ● SWG2.5-R2J17	m2.5	2	7°42'	R	W3K	15	30	37	42	45	17	3
					W3K	16						

J Series



W3K



Total length	Keyway	Socket head screw	Weight (kg)	Catalog Number
R	Width × Depth	Size	S	● : J Series (Available-on-request)
50	—	—	—	SWG2-R1 ● SWG2-R1J12 ● SWG2-R1J14
	4 × 1.8	M4	7.5	SWG2-R2 ● SWG2-R2J12 ● SWG2-R2J14
	5 × 2.3	M4	7.5	
65	—	—	—	SWG2.5-R1 ● SWG2.5-R1J15 ● SWG2.5-R1J16 ● SWG2.5-R1J17
	5 × 2.3	M4	8.5	SWG2.5-R2 ● SWG2.5-R2J15 ● SWG2.5-R2J16 ● SWG2.5-R2J17
	5 × 2.3	M4	8.5	
	5 × 2.3	M4	8.5	
	5 × 2.3	M4	8.5	
	5 × 2.3	M4	8.5	



AG Module 2, 2.5 Worm Wheels

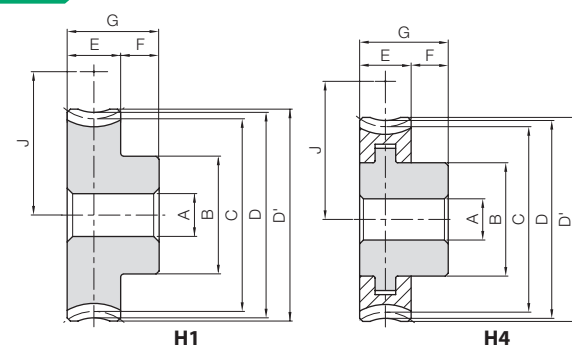
Worm Wheels



Specifications	
Precision grade	KHK W 002 grade 2*
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A & BC2) **
Heat treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.
** The hub material of H4 and H5 is FC200. FC200's tensile strength (200N/mm²) is derived from test specimens and does not represent that of the boss.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
(H)	Web thickness
(I)	Web O.D.
J	Mounting distance



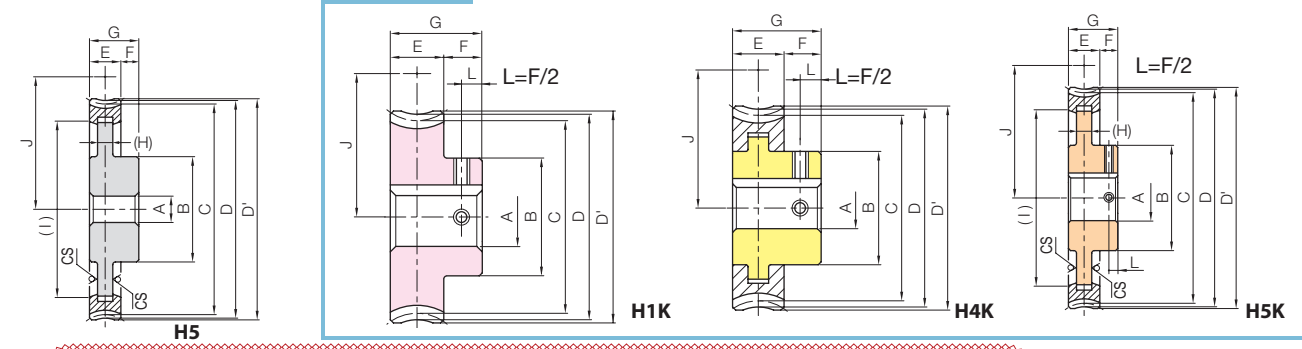
H1

H4

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	(H)	(I)	J	Allowable torque (N·m) NOTE 1							Backlash (mm)	Weight (kg)	
																	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm			
AG2-20R1	20	20	1	3°41'	H1		33	40	44	46							35.5	21.0	17.5	13.6	11.2	9.84	8.94	7.75		0.26
AG2-20R2	10	20	2	7°21'	H1		33	40	44	46							35.5	20.7	16.8	12.6	10.3	8.93	8.05	6.89		0.26
AG2-30R1	30	30	1	3°41'	H4		40	60	64	66					—	—	45.5	44.3	37.3	29.6	24.8	21.9	19.8	17.4		0.51
AG2-30R2	15	30	2	7°21'	H4	12	40	60	64	66		18	15	33			45.5	44.0	36.5	27.8	22.8	20.1	18.0	15.7		0.51
AG2-40R1	40	40	1	3°41'	H4		45	80	84	86							55.5	75.8	64.0	51.4	43.6	38.5	34.9	30.7	0.06~0.16	0.85
AG2-50R1	50	50	1	3°41'	H5		50	100	104	106					(8)	(83)	65.5	115	96.8	78.4	66.9	59.5	54.2	47.6		1.05
AG2-60R1	60	60	1	3°41'	H5		55	120	124	126					(11)	(100)	75.5	160	136	110	94.6	84.9	77.2	68.1		1.52
AG2.5-20R1	20	20	1	3°52'	H1	12	35	50	55	57.5					—	—	43.5	34.6	28.5	22.3	18.3	16.0	14.6	12.5		0.39
AG2.5-20R2	10	20	2	7°42'	H1	12	35	50	55	57.5					—	—	43.5	34.2	27.4	20.6	16.8	14.5	13.1	11.1		0.39
AG2.5-30R1	30	30	1	3°52'	H4	12	40	75	80	82.5					—	—	56	73.2	61.0	48.3	40.5	35.5	32.2	28.1		0.79
AG2.5-30R2	15	30	2	7°42'	H4	12	40	75	80	82.5					—	—	56	72.7	59.6	45.5	37.2	32.6	29.4	25.3		0.79
AG2.5-40R1	40	40	1	3°52'	H5	15	45	100	105	107.5					(11)	(81)	68.5	125	105	84.0	71.2	62.5	57.0	49.5	0.06~0.16	1.11
AG2.5-50R1	50	50	1	3°52'	H5	15	55	125	130	132.5					(12)	(106)	81	189	158	128	109	96.7	88.5	76.7		1.70
AG2.5-60R1	60	60	1	3°52'	H5	15	60	150	155	157.5					(12)	(130)	93.5	265	222	180	154	138	126	110		2.32

NOTE 1: Allowable torque based on worm speed (rpm)

J Series



H5

H1K

H4K

H5K

To order J Series products, please specify: **Catalog No. + J + BORE.**

Bore H7	* The product shapes of J Series items are identified by background color.															
	12	14	15	16	17	18	19	20	22	25	28	30	32	35		
Keyway J _{s9}	12	14	15	16	17	18	19	20	22	25	28	30	32	35		
Screw size	4×1.8	5×2.3	5×2.3	5×2.3	5×2.3	6×2.8	6×2.8	6×2.8	6×2.8	8×3.3	8×3.3	8×3.3	10×3.3	10×3.3		
Catalog Number	M4					M5					M6			M8		
AG2-20R1 J BORE	H1K	H1K	H1K	H1K	H1K											
AG2-20R2 J BORE	H1K	H1K	H1K	H1K	H1K											
AG2-30R1 J BORE	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K							
AG2-30R2 J BORE	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K							
AG2-40R1 J BORE	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K						
AG2-50R1 J BORE	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K			
AG2-60R1 J BORE	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K		
AG2.5-20R1J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K									
AG2.5-20R2J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K									
AG2.5-30R1J BORE	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K							
AG2.5-30R2J BORE	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K	H4K							
AG2.5-40R1J BORE			H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K						
AG2.5-50R1J BORE			H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K			
AG2.5-60R1J BORE			H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K		





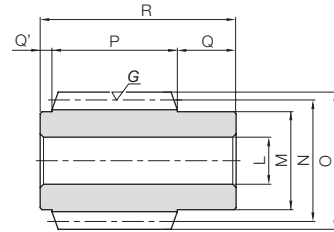
SWG Module 3, 4 Ground Worms

Ground Worms



Specifications	
Precision grade	KHK W 001 grade 2*
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	Gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part

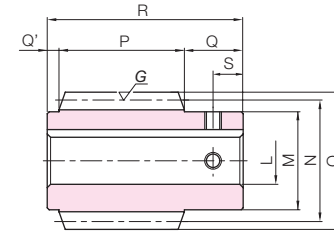
* The precision grade of J Series products is equivalent to the value shown in the table.



W3

Catalog Number	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)							
● : J Series (Available-on-request)						L _{H7}	M	N	O	P	Q	Q'							
SWG3-R1 ● SWG3-R1J17 ● SWG3-R1J18 ● SWG3-R1J19 ● SWG3-R1J20	m3	1	3°54'	R	W3 W3K W3K W3K W3K	16 17 18 19 20	35	44	50	50	20	4							
SWG3-R2 ● SWG3-R2J17 ● SWG3-R2J18 ● SWG3-R2J19 ● SWG3-R2J20		2	7°46'		W3 W3K W3K W3K W3K	16 17 18 19 20													
SWG3-R3 ● SWG3-R3J17 ● SWG3-R3J18 ● SWG3-R3J19 ● SWG3-R3J20		3	11°34'		W3 W3K W3K W3K W3K	16 17 18 19 20													
SWG4-R1 SWG4-R2 SWG4-R3		1 2 3	3°41' 7°21' 10°57'		R	W3							22	50	62	70	70	25	5

J Series



W3K



Total length R	Keyway Width × Depth	Socket head screw Size	S	Weight (kg)	Catalog Number ● : J Series (Available-on-request)
74	—	—	—	0.66	SWG3-R1 ● SWG3-R1J17 ● SWG3-R1J18 ● SWG3-R1J19 ● SWG3-R1J20
	5 × 2.3	M4	10	0.64	
	6 × 2.8	M5	10	0.62	
	6 × 2.8	M5	10	0.60	
	6 × 2.8	M5	10	0.58	
	—	—	—	0.66	SWG3-R2 ● SWG3-R2J17 ● SWG3-R2J18 ● SWG3-R2J19 ● SWG3-R2J20
	5 × 2.3	M4	10	0.64	
	6 × 2.8	M5	10	0.62	
	6 × 2.8	M5	10	0.60	
	6 × 2.8	M5	10	0.58	
	—	—	—	0.66	SWG3-R3 ● SWG3-R3J17 ● SWG3-R3J18 ● SWG3-R3J19 ● SWG3-R3J20
	5 × 2.3	M4	10	0.64	
	6 × 2.8	M5	10	0.62	
	6 × 2.8	M5	10	0.60	
	6 × 2.8	M5	10	0.58	
100	—	—	—	1.82	SWG4-R1 SWG4-R2 SWG4-R3
	—	—	—	—	



AG Module 3, 4 Worm Wheels

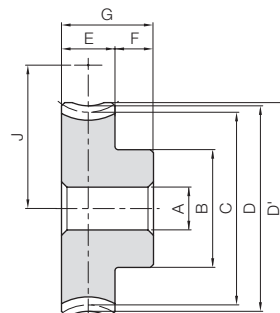


Specifications	
Precision grade	KHK W 002 grade 2*
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A & BC2)**
Heat treatment	—
Tooth hardness	—

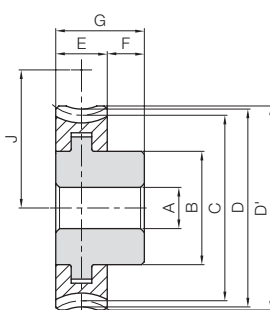
* The precision grade of J Series products is equivalent to the value shown in the table.

** The hub material of H4 and H5 is FC200. FC200's tensile strength (200N/mm²) is derived from test specimens and does not represent that of the boss.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
(H)	Web thickness
(I)	Web O.D.
J	Mounting distance



H1

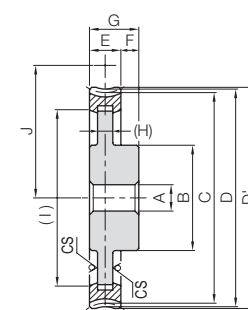


H4

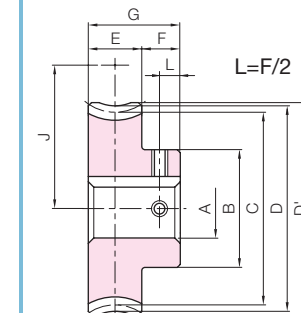
Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	(H)	(I)	J	Allowable torque (N·m) NOTE 1							Backlash (mm)	Weight (kg)							
																	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm									
AG3-20R1	20	20	1	3°54'	H1	20	50	60	66	69	25	18	43				52	59.5	48.8	38.0	30.9	27.0	24.7	20.9	0.06~0.16	0.75						
AG3-20R2	10	20	2	7°46'	H1		50	60	66	69							52	58.7	46.9	35.1	28.4	24.5	22.2	18.5			0.06~0.16	1.46				
AG3-30R1	30	30	1	3°54'	H4		55	90	96	99							67	126	104.3	82.4	68.4	59.9	54.5	46.9					0.06~0.16	1.46		
AG3-30R2	15	30	2	7°46'	H4		55	90	96	99							67	125	102	77.6	62.8	55.1	49.7	42.2							0.06~0.16	1.46
AG3-30R3	10	30	3	11°34'	H4		55	90	96	99							67	129	103	77.1	62.4	53.8	48.7	40.6								
AG3-40R1	40	40	1	3°54'	H5	65	120	126	129	(10)	(103)	82	215	179	143	120	106	96.4	82.5													
AG3-50R1	50	50	1	3°54'		75	150	156	159	(15)	(130)	97	325	270	219	185	163	150	128													
AG3-60R1	60	60	1	3°54'		85	180	186	189	(15)	(155)	112	455	380	308	261	233	213	183													
AG4-20R1	20	20	1	3°41'	H1	20	60	80	88	92	30	20	50				71	115	93.6	72.7	58.2	51.1	45.7	38.4	0.06~0.16	1.53						
AG4-20R2	10	20	2	7°21'	H1		60	80	88	92							71	114	90.0	67.2	53.5	46.4	41.2	34.1			0.06~0.16	1.53				
AG4-30R1	30	30	1	3°41'	H4		65	120	128	132							91	244	200	158	129	114	101	86.3					0.06~0.16	3.00		
AG4-30R2	15	30	2	7°21'	H4		65	120	128	132							91	242	196	148	118	104	92.2	77.6							0.06~0.16	3.00
AG4-30R3	10	30	3	10°57'	H4		65	120	128	132							91	250	198	147	117	102	90.2	74.7								
AG4-40R1	40	40	1	3°41'	H5	80	160	168	172	(15)	(133)	111	417	343	274	226	200	179	152													
AG4-50R1	50	50	1	3°41'		90	200	208	212	(16)	(173)	131	630	519	418	347	309	277	236													
AG4-60R1	60	60	1	3°41'		100	240	248	252	(17)	(210)	151	881	730	589	491	441	395	337													

NOTE 1: Allowable torque based on worm speed (rpm)

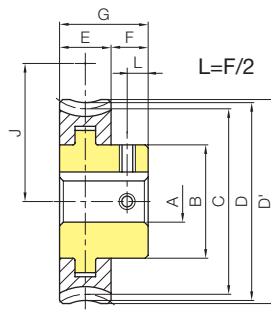
J Series



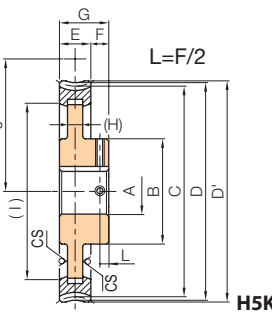
H5



H1K



H4K



H5K

To order J Series products, please specify: **Catalog No. + J + BORE.**

Bore H7	* The product shapes of J Series items are identified by background color.									
	20	22	25	28	30	32	35	40	45	50
Keyway J _{s9}	20	22	25	28	30	32	35	40	45	50
Screw size	6×2.8			8×3.3			10×3.3		12×3.3	
Catalog Number	M5			M6			M8		M10	
AG3-20R1 J BORE	H1K	H1K	H1K	H1K	H1K					
AG3-20R2 J BORE	H1K	H1K	H1K	H1K	H1K					
AG3-30R1 J BORE	H4K	H4K	H4K	H4K	H4K	H4K				
AG3-30R2 J BORE	H4K	H4K	H4K	H4K	H4K	H4K				
AG3-30R3 J BORE	H4K	H4K	H4K	H4K	H4K	H4K				
AG3-40R1 J BORE	H5K	H5K	H5K	H5K	H5K	H5K	H5K			
AG3-50R1 J BORE	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K		
AG3-60R1 J BORE	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K	H5K



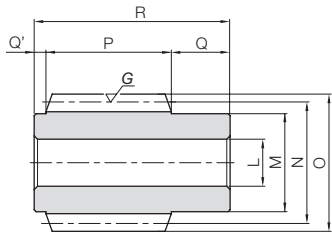


SWG Module 5, 6
Ground Worms

Ground Worms



Specifications	
Precision grade	KHK W 001 grade 2
Reference section of gear	Axial direction
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	Gear teeth induction hardened
Tooth hardness	50 to 60HRC
Surface treatment	Black oxide coated except for ground part



W3

Catalog Number	Axial module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7}	M	N	O	P	Q	Q'
SWG5-R1 SWG5-R2	m5	1	4°05'	R	W3	25	56	70	80	85	30	5
SWG6-R1 SWG6-R2		2	8°08'									
SWG6-R1 SWG6-R2	m6	1	4°17'	R	W3	30	63	80	92	100	35	5
SWG6-R2		2	8°32'									

Total length	Socket head screw		Weight (kg)	Catalog Number
R	Size	S		
120	—	—	2.78	SWG5-R1 SWG5-R2
140	—	—	4.15	SWG6-R1 SWG6-R2



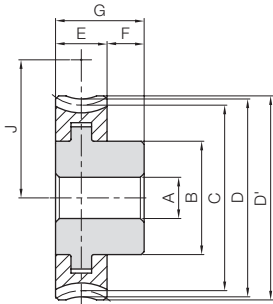
AG Module 5, 6
Worm Wheels

Worm Wheels



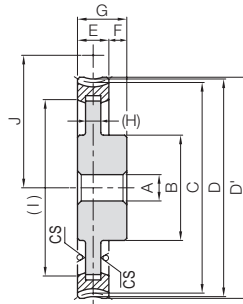
Specifications	
Precision grade	KHK W 002 grade 2
Reference section of gear	Rotating plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC702 (old JIS A & BC2) *
Heat treatment	—
Tooth hardness	—

* The hub material of H4 and H5 is FC200.
FC200's tensile strength (200N/mm²) is derived from test specimens and does not represent that of the boss.



H4

Catalog Number	Reduction ratio	Transverse module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
AG5-20R1	20	m5	20	1	4°05'	R	H4	22	75	100	110	115	35
AG5-20R2	10		20	2	8°08'		H4		75	100	110	115	
AG5-30R1	30		30	1	4°05'		H5		75	150	160	165	
AG5-30R2	15		30	2	8°08'		H5		75	150	160	165	
AG5-40R1	40		40	1	4°05'		H5		110	200	210	215	
AG5-50R1	50	m6	50	1	4°05'	R	H5	25	120	250	260	265	40
AG5-60R1	60		60	1	4°05'		H5		130	300	310	315	
AG6-20R1	20		20	1	4°17'		H4		85	120	132	138	
AG6-20R2	10		20	2	8°32'		H4		85	120	132	138	
AG6-30R1	30		30	1	4°17'		H5		100	180	192	198	
AG6-30R2	15	m6	30	2	8°32'	H5	100	180	192	198	40		
AG6-40R1	40		40	1	4°17'	H5	120	240	252	258			
AG6-50R1	50		50	1	4°17'	H5	130	300	312	318			
AG6-60R1	60		60	1	4°17'	H5	150	360	372	378			



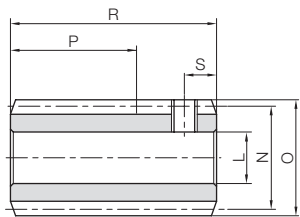
H5

NOTE 1: Allowable torque based on worm speed (rpm)														
Hub width	Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1							Backlash	Weight	Catalog Number
F	G	(H)	(I)	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	1800 rpm	(mm)	(kg)	
25	60	—	—	85	202	163	127	101	88.4	79.0	65.5	0.07~0.19	2.79	AG5-20R1
		—	—	85	200	157	117	93.2	80.2	71.1	58.1		2.79	AG5-20R2
		(21)	(120)	110	427	348	275	224	196	175	147		4.75	AG5-30R1
		(21)	(120)	110	425	340	259	206	180	159	132		4.75	AG5-30R2
		(23)	(168)	135	731	597	478	394	346	309	259		8.84	AG5-40R1
		(23)	(215)	160	1110	903	729	605	534	479	402		12.7	AG5-50R1
		(24)	(260)	185	1550	1270	1030	855	763	682	575	17.6	AG5-60R1	
30	70	—	—	100	315	252	196	157	135	121	99.6	0.07~0.19	4.53	AG6-20R1
		—	—	100	314	244	182	145	124	110	89.3		4.53	AG6-20R2
		(26)	(142)	130	666	538	424	346	300	267	224		8.52	AG6-30R1
		(26)	(142)	130	668	532	403	321	278	246	203		8.52	AG6-30R2
		(30)	(200)	160	1140	923	738	609	528	472	394		14.2	AG6-40R1
		(30)	(258)	190	1720	1400	1130	935	816	733	611		21.0	AG6-50R1
		(30)	(312)	220	2410	1960	1580	1320	1170	1040	875	29.7	AG6-60R1	





Specifications	
Precision grade	KHK W 001 grade 4
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating



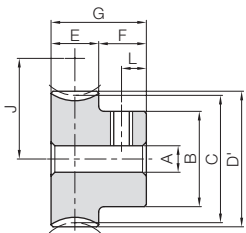
W2

Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H8}	M	N	O	P	Q	Q'
SW0.5-R1 SW0.5-R2	m0.5	1	2°36'	R	W2	5	—	11	12	(10)	—	—
SW0.8-R1 SW0.8-R2		2	5°13'									
SW0.8-R1 SW0.8-R2	m0.8	1	3°17'	R	W2	6	—	14	15.6	(18)	—	—
SW0.8-R2		2	6°34'									

Total length	Socket head screw		Weight (kg)	Catalog Number
R	Size	S		
18	M3	3	0.010	SW0.5-R1 SW0.5-R2
30	M4	5	0.029	SW0.8-R1 SW0.8-R2



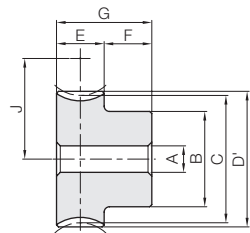
Specifications	
Precision grade	KHK W 002 grade 4
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC502 (old JIS PBC2)
Heat Treatment	—
Tooth hardness	—



HAT

Catalog Number	Reduction ratio	Normal module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
BG0.5-20R1 BG0.5-20R2 BG0.5-30R1 BG0.5-30R2 BG0.5-40R1	20 10 30 15 40	m0.5	20 20 30 30 40	1 2 1 2 1	2°36' 5°13' 2°36' 5°13' 2°36'	R	HAT	4 4 4 4 5	9 9 12 12 15	10.01 10.04 15.02 15.06 20.02	—	11 11 16 16 21	5
BG0.5-50R1 BG0.5-60R1	50 60		50 60	1 1	2°36' 2°36'			5 5	20 25	25.03 30.03		26 31	

Catalog Number	Reduction ratio	Normal module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
BG0.8-20R1 BG0.8-20R2 BG0.8-30R1 BG0.8-30R2 BG0.8-40R1	20 10 30 15 40	m0.8	20 20 30 30 40	1 2 1 2 1	3°17' 6°34' 3°17' 6°34' 3°17'	R	HA	5 5 5 5 6	12 12 18 18 20	16.03 16.11 24.04 24.16 32.05	—	17.6 17.6 25.6 25.6 33.6	9
BG0.8-50R1 BG0.8-60R1	50 60		50 60	1 1	3°17' 3°17'			8 8	25 25	40.06 48.08		41.6 49.6	



HA

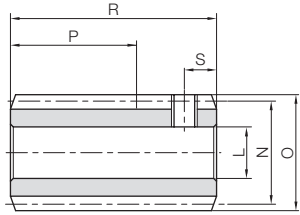
NOTE 1: Allowable torque based on worm speed (rpm)													
Hub width	Total length	Mounting distance	Socket head screw		Allowable torque (N·m) NOTE 1						Backlash	Weight	Catalog Number
F	G	J	Size	L	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm	(mm)	(kg)	
7	12	10.5	M3	3.5	0.27	0.23	0.19	0.15	0.14	0.13	0~0.16	0.0061	BG0.5-20R1 BG0.5-20R2 BG0.5-30R1 BG0.5-30R2 BG0.5-40R1
		10.5	M3		0.28	0.23	0.18	0.15	0.13	0.12		0.0061	
		13	M3		0.58	0.50	0.41	0.34	0.30	0.28		0.014	
		13	M3		0.59	0.49	0.39	0.32	0.29	0.26		0.014	
		15.5	M4		0.99	0.85	0.71	0.60	0.54	0.50		0.023	
		18	M4	1.50	1.28	1.08	0.92	0.83	0.77	0.039	BG0.5-50R1 BG0.5-60R1		
		20.5	M4	2.10	1.80	1.52	1.31	1.19	1.09	0.059			

NOTE 1: Allowable torque based on worm speed (rpm)											
Hub width	Total length	Mounting distance	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)	Catalog Number
F	G	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm			
9	18	15	1.05	0.88	0.71	0.58	0.52	0.48	0.04~0.22	0.023	BG0.8-20R1 BG0.8-20R2 BG0.8-30R1 BG0.8-30R2 BG0.8-40R1
		15	1.06	0.86	0.66	0.54	0.48	0.44		0.023	
		19	2.23	1.89	1.53	1.29	1.15	1.06		0.055	
		19	2.24	1.87	1.46	1.20	1.07	0.98		0.055	
		23	3.81	3.24	2.67	2.26	2.02	1.87		0.087	
		27	5.76	4.90	4.07	3.47	3.13	2.90	0.13	BG0.8-50R1 BG0.8-60R1	
		31	8.06	6.88	5.73	4.90	4.46	4.12	0.18		





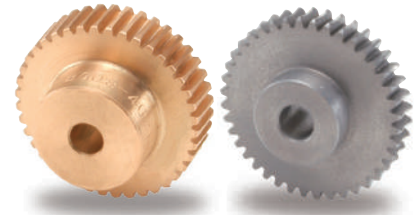
Specifications	
Precision grade	KHK W 001 grade 4
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating



W2

Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7} (H8)	M	N	O	P	Q	Q'
SW1-R1 SW1-R2	m1	1 2	3°35' 7°11'	R	W2	6 ^{H8}	—	16	18	(20)	—	—
SW1.25-R1 SW1.25-R2	m1.25	1 2	3°25' 6°50'	R	W2	8	—	21	23.5	(25)	—	—

Total length	Socket head screw		Weight (kg)	Catalog Number
R	Size	S		
32	M4	5	0.043	SW1-R1 SW1-R2
37	M5	5	0.085	SW1.25-R1 SW1.25-R2

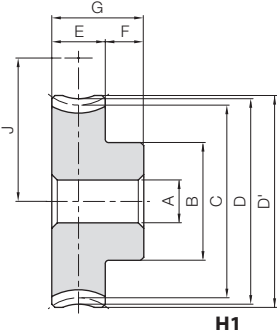


Specifications	
Catalog Number	BG CG
Precision grade	KHK W 002 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC502 (old JIS PBC2) FC200**
Heat treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.
** FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
J	Mounting distance

J

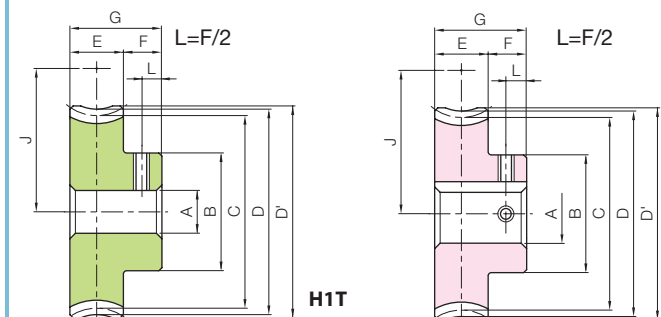


H1

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	J	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)
															30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm		
BG1-20R1	20	20	1	3°35'	R H1	6	16	20.05	22	23	10	10	20	18	1.89	1.58	1.26	1.04	0.92	0.85	0.06~0.24	0.043
BG1-20R2	10	20	2	7°11'		6	16	20.16	22	23				18	1.90	1.54	1.18	0.97	0.85	0.78		0.043
BG1-30R1	30	30	1	3°35'		6	20	30.07	32	33				23	4.00	3.38	2.74	2.29	2.05	1.87		0.089
BG1-30R2	15	30	2	7°11'		6	20	30.24	32	33				23	4.03	3.35	2.62	2.14	1.91	1.74		0.089
BG1-40R1	40	40	1	3°35'		8	26	40.08	42	43				28	6.85	5.79	4.76	4.03	3.61	3.31		0.15
BG1-50R1	50	50	1	3°35'		8	30	50.10	52	53				33	10.3	8.76	7.27	6.18	5.58	5.14		0.23
BG1.25-20R1	20	20	1	3°25'	R H1	6	20	25.04	27.5	28.75	11	9	20	23	3.19	2.65	2.10	1.72	1.53	1.40	0.08~0.26	0.070
BG1.25-20R2	10	20	2	6°50'		6	20	25.18	27.5	28.75				23	3.19	2.58	1.96	1.60	1.40	1.27		0.070
BG1.25-30R1	30	30	1	3°25'		6	25	37.57	40	41.25				29.25	6.75	5.67	4.56	3.81	3.40	3.09		0.15
BG1.25-30R2	15	30	2	6°50'		6	25	37.77	40	41.25				29.25	6.77	5.60	4.33	3.54	3.16	2.85		0.15
BG1.25-40R1	40	40	1	3°25'		8	30	50.09	52.5	53.75				35.5	11.5	9.71	7.92	6.70	5.98	5.47		0.24
BG1.25-50R1	50	50	1	3°25'		8	40	62.61	65	66.25				41.75	17.4	14.7	12.1	10.3	9.25	8.49		0.40
CG1-60R1	60	60	1	3°35'	R H1	10	30	60.12	62	63	10	10	20	38	8.69	7.39	6.14	5.24	4.78	4.39	0.06~0.24	0.25
CG1-80R1	80	80					35	80.16	82	83				48	14.7	12.6	10.5	9.11	8.30	7.72		0.43
CG1-100R1	100	100					40	100.20	102	103				58	21.9	19.0	16.0	13.9	12.7	11.9		0.66
CG1-120R1	120	120					40	120.24	122	123				68	30.5	26.7	22.5	19.6	18.0	16.7		0.91

NOTE 1: Allowable torque based on worm speed (rpm)

J Series



To order J Series products, please specify: **Catalog No. + J + BORE.**

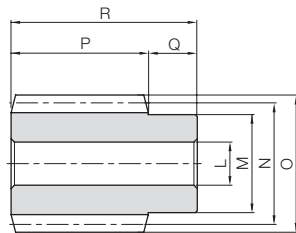
Bore H7		* The product shapes of J Series items are identified by background color.											
Keyway Js9	6	8	10	12	14	15	16	17	18	19	20	22	
Screw size	—		4×1.8		5×2.3				6×2.8				
Catalog Number	M4	M5	M4						M5				
BG1-20R1 J BORE	H1T												
BG1-20R2 J BORE	H1T												
BG1-30R1 J BORE	H1T	H1T											
BG1-30R2 J BORE	H1T	H1T											
BG1-40R1 J BORE		H1T	H1K	H1K									
BG1-50R1 J BORE		H1T	H1K	H1K	H1K	H1K	H1K	H1K					
BG1.25-20R1 J BORE	H1T	H1T											
BG1.25-20R2 J BORE	H1T	H1T											
BG1.25-30R1 J BORE	H1T	H1T	H1K	H1K									
BG1.25-30R2 J BORE	H1T	H1T	H1K	H1K									
BG1.25-40R1 J BORE		H1T	H1K	H1K	H1K	H1K	H1K	H1K					
BG1.25-50R1 J BORE		H1T	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	
CG1-60R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K					
CG1-80R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K			
CG1-100R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	
CG1-120R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	





Specifications	
Precision grade	KHK W 001 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating

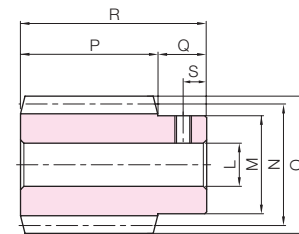
* The precision grade of J Series products is equivalent to the value shown in the table.



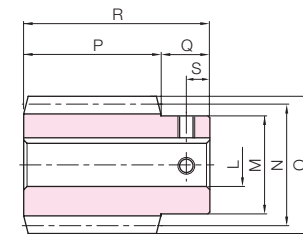
W1

Catalog Number ● : J Series (Available-on-request)	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7}	M	N	O	P	Q	Q'
SW1.5-R1 ● SW1.5-R1J8 ● SW1.5-R1J10	m1.5	1	3°26'	R	W1 W1T W1K	8 8 10	20	25	28	30	10	—
SW1.5-R2 ● SW1.5-R2J8 ● SW1.5-R2J10		2	6°54'		W1 W1T W1K	8 8 10						

J Series



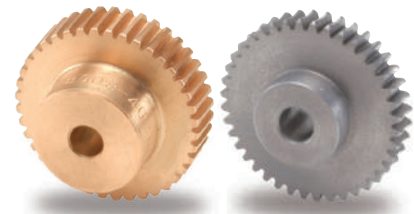
W1T



W1K



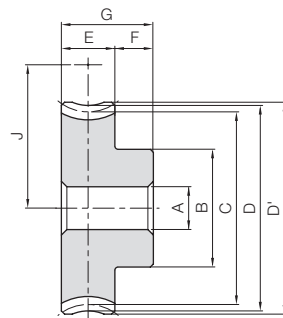
Total length	Keyway	Socket head screw		Weight (kg)	Catalog Number ● : J Series (Available-on-request)
R	Width × Depth	Size	S		
40	—	—	—	0.12	SW1.5-R1 ● SW1.5-R1J8 ● SW1.5-R1J10
	—	M5	5	0.12	
	4 x 1.8	M4	5	0.11	
	—	—	—	0.12	SW1.5-R2 ● SW1.5-R2J8 ● SW1.5-R2J10
	—	M5	5	0.12	
	4 x 1.8	M4	5	0.11	



Specifications	
Catalog Number	BG CG
Precision grade	KHK W 002 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC502 (old JIS PBC2) FC200**
Heat treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.
** FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
J	Mounting distance

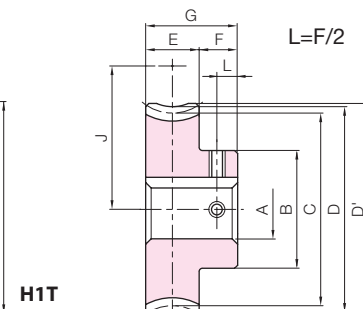
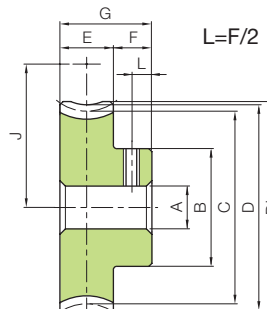


H1

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	J	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)	
															30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm			
BG1.5-20R1	20	20	1	3°26'	R	H1	8	22	30.05	33	34.5	12	10	22	27.5	4.76	3.96	3.10	2.56	2.27	0.08~0.26	0.10	
BG1.5-20R2	10	20	2	6°54'			8	22	30.22	33	34.5	12		22	27.5	4.75	3.85	2.89	2.38	2.08		1.87	0.10
BG1.5-30R1	30	30	1	3°26'			10	30	45.08	48	49.5	12		22	35	10.1	8.47	6.72	5.67	5.03		4.55	0.22
BG1.5-30R2	15	30	2	6°54'			10	30	45.33	48	49.5	12		22	35	10.1	8.37	6.40	5.26	4.67		4.20	0.22
BG1.5-40R1	40	40	1	3°26'			12	30	60.11	63	64.5	12		22	42.5	17.2	14.5	11.7	9.96	8.86		8.04	0.35
BG1.5-50R1	50	50	1	3°26'			12	40	75.13	78	79.5	14		24	50	30.4	25.6	20.8	17.8	16.0		14.6	0.65
CG1.5-30R1	30	30	1	3°26'	R	H1	10	30	45.08	48	49.5	12	10	22	35	6.04	5.08	4.03	3.40	3.02	2.73	0.08~0.26	0.18
CG1.5-40R1	40	40					12	30	60.11	63	64.5	12		22	42.5	10.3	8.71	7.01	5.98	5.31	4.83		0.28
CG1.5-50R1	50	50					12	40	75.13	78	79.5	14		24	50	18.2	15.4	12.5	10.7	9.59	8.74		0.53
CG1.5-60R1	60	60					12	40	90.16	93	94.5	14		24	57.5	25.5	21.6	17.6	15.1	13.7	12.4		0.73

NOTE 1: Allowable torque based on worm speed (rpm)

J Series



H1T

H1K



To order J Series products, please specify: **Catalog No. + J + BORE.**

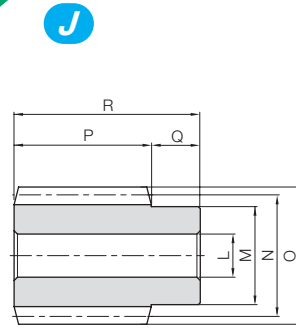
Bore H7		* The product shapes of J Series items are identified by background color.													
Keyway J _{s9}		8	10	12	14	15	16	17	18	19	20	22	25	28	30
Screw size		—	4×1.8		5×2.3				6×2.8				8×3.3		
Catalog Number		M5	M4				M5				M6				
BG1.5-20R1 J BORE	H1T	H1K													
BG1.5-20R2 J BORE	H1T	H1K													
BG1.5-30R1 J BORE		H1K	H1K	H1K	H1K	H1K	H1K	H1K							
BG1.5-30R2 J BORE		H1K	H1K	H1K	H1K	H1K	H1K	H1K							
BG1.5-40R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K							
BG1.5-50R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K			
CG1.5-30R1 J BORE		H1K	H1K	H1K	H1K	H1K	H1K	H1K							
CG1.5-40R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K							
CG1.5-50R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K			
CG1.5-60R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K			





Specifications	
Precision grade	KHK W 001 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating

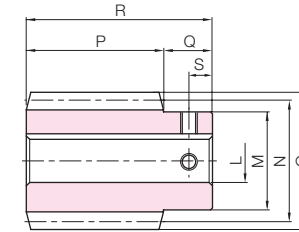
* The precision grade of J Series products is equivalent to the value shown in the table.



W1

Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
● J Series (Available-on-request)						L _{H7}	M	N	O	P	Q	Q'
SW2-R1 ● SW2-R1J12 ● SW2-R1J14	m2	1	3°42'	R	W1 W1K W1K	12 12 14	25	31	35	32	14	—
SW2-R2 ● SW2-R2J12 ● SW2-R2J14		2	7°25'		W1 W1K W1K	12 12 14						
SW2-L1 ● SW2-L1J12 ● SW2-L1J14		1	3°42'		W1 W1K W1K	12 12 14						
SW2-L2 ● SW2-L2J12 ● SW2-L2J14		2	7°25'	L	W1 W1K W1K	12 12 14						

J Series



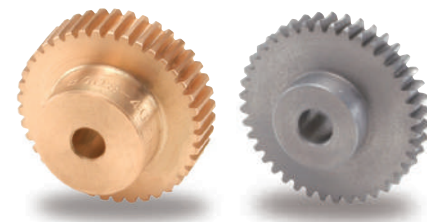
W1K



Total length	Keyway	Socket head screw	Weight (kg)	Catalog Number
R	Width × Depth	Size S		● J Series (Available-on-request)
46	—	—	0.20	SW2-R1
	4 × 1.8	M4	0.20	● SW2-R1J12
	5 × 2.3	M4	0.18	● SW2-R1J14
	—	—	0.20	SW2-R2
	4 × 1.8	M4	0.20	● SW2-R2J12
	5 × 2.3	M4	0.18	● SW2-R2J14
	—	—	0.20	SW2-L1
	4 × 1.8	M4	0.20	● SW2-L1J12
46	—	—	0.20	SW2-L2
	4 × 1.8	M4	0.20	● SW2-L2J12
	5 × 2.3	M4	0.18	● SW2-L2J14



BG/CG Module 2
Worm Wheels

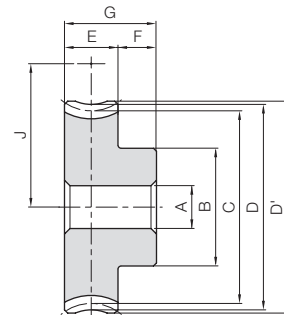


Specifications	
Catalog Number	BG CG
Precision grade	KHK W 002 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'
Material	CAC502 (old JIS PBC2) FC200**
Heat treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.

** FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
(H)	Web thickness
(I)	Web O.D.
J	Mounting distance

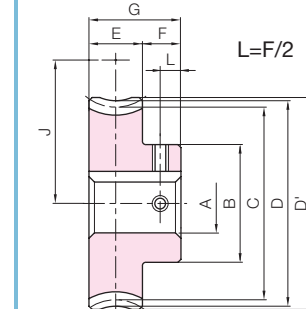


H1

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	(H)	(I)	J	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)	
																	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm			
BG2-20R1 BG2-20R2	20 10	20	1 2	3°42' 7°25'	R	12	33	40.08 40.34	44	46	22	13	35	—	—	35.5	12.3 12.3	10.2 10.0	8.00 7.51	6.59 6.15	5.78 5.32	5.25 4.80	0.10~0.28	0.33	
BG2-20L1 BG2-20L2	20 10		1 2	3°42' 7°25'	L			40.08 40.34									12.3 12.3	10.2 10.0	8.00 7.51	6.59 6.15	5.78 5.32	5.25 4.80			
CG2-20R1 CG2-20R2 CG2-30R1 CG2-30R2 CG2-40R1	20 10 30 15 40	20 20 30 30 40	1 2 1 2 1	3°42' 7°25' 3°42' 7°25' 3°42'	R	H1	12	33 33 40 40 45	40.08 40.34 60.13 60.51 80.17	44 44 64 64 84	46 46 66 66 86	22	13	35	—	—	35.5 35.5 45.5 45.5 55.5	7.38 7.40 15.6 15.7 26.7	6.15 6.00 13.1 13.1 22.5	4.80 4.51 10.4 9.96 18.1	3.95 3.69 8.74 8.15 15.4	3.47 3.19 7.70 7.18 12.3	3.15 2.88 6.96 6.45 12.3	0.10~0.28	0.27 0.27 0.57 0.57 0.96
CG2-50R1 CG2-50R2 CG2-60R1	50 25 60	50 50 60	1 2 1	3°42' 7°25' 3°42'				H1	48 48 60	100.21 100.84 120.25	104 104 124						106 106 126	22	13	35	— (7) —	— (88) —	65.5 65.5 75.5		40.3 40.7 56.4
CG2-20L1 CG2-20L2 CG2-30L1 CG2-40L1	20 10 30 40	20 20 30 40	1 2 1 1	3°42' 7°25' 3°42' 3°42'	L	H1	12	33 33 40 45	40.08 40.34 60.13 80.17	44 44 64 84	46 46 66 86	22	13	35	—	—	35.5 35.5 45.5 55.5				7.38 7.40 15.6 26.7	6.15 6.00 13.1 22.5	4.80 4.51 10.4 18.1	3.95 3.69 8.74 15.4	3.47 3.19 7.70 12.3
CG2-50L1 CG2-60L1	50 60	50 60	1 1	3°42' 3°42'				H1 H1	48 60	100.21 120.25	104 124						106 126	— —	— —	65.5 75.5	40.3 56.4	34.1 47.9	27.6 38.9	23.6 33.3	21.0 29.9

NOTE 1: Allowable torque based on worm speed (rpm)

J Series



H1K

Bronze Worm Wheels & Gray Iron Worm Wheels



To order J Series products, please specify: **Catalog No. + J + BORE.**

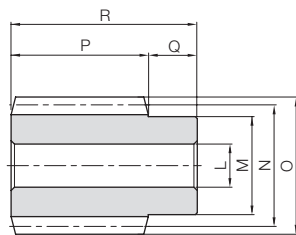
Bore H7	* The product shapes of J Series items are identified by background color.															
Keyway JS9	12	14	15	16	17	18	19	20	22	25	28	30	32	35		
Screw size	4x1.8	5x2.3				6x2.8				8x3.3			10x3.3			
Catalog Number	M4					M5				M6			M8			
BG2-20R1 J BORE	H1K	H1K	H1K	H1K	H1K											
BG2-20R2 J BORE	H1K	H1K	H1K	H1K	H1K											
BG2-20L1 J BORE	H1K	H1K	H1K	H1K	H1K											
BG2-20L2 J BORE	H1K	H1K	H1K	H1K	H1K											
CG2-20R1 J BORE	H1K	H1K	H1K	H1K	H1K											
CG2-20R2 J BORE	H1K	H1K	H1K	H1K	H1K											
CG2-30R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K							
CG2-30R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K							
CG2-40R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K						
CG2-50R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K					
CG2-50R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K					
CG2-60R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
CG2-20L1 J BORE	H1K	H1K	H1K	H1K	H1K											
CG2-20L2 J BORE	H1K	H1K	H1K	H1K	H1K											
CG2-30L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K							
CG2-40L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K						
CG2-50L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K					
CG2-60L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K		



Specifications	
Precision grade	KHK W 001 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating

* The precision grade of J Series products is equivalent to the value shown in the table.

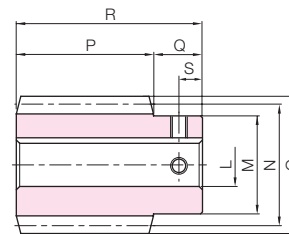
J



W1

Catalog Number ● : J Series (Available-on-request)	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia. M	Pitch dia. N	Outside dia. O	Face width P	Hub width (right) Q	Hub width (left) Q'
						L _{H7}						
SW2.5-R1 ● SW2.5-R1J15 ● SW2.5-R1J16 ● SW2.5-R1J17	m2.5	1	3°52'	R	W1	15	30	37	42	45	18	—
● SW2.5-R2J15 ● SW2.5-R2J16 ● SW2.5-R2J17		2	7°46'		W1K	15						
● SW2.5-L1J15 ● SW2.5-L1J16 ● SW2.5-L1J17		1	3°52'	L	W1	15						
● SW2.5-L2J15 ● SW2.5-L2J16 ● SW2.5-L2J17		2	7°46'		W1K	15						

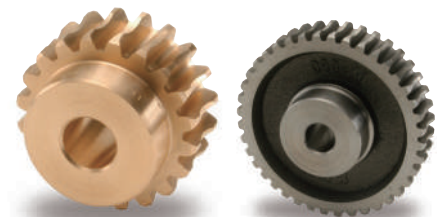
J Series



W1K



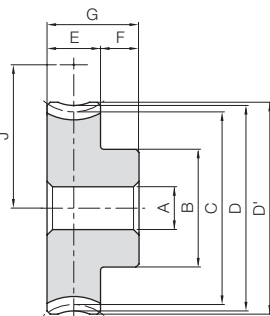
Total length R	Keyway Width × Depth	Socket head screw		Weight (kg)	Catalog Number ● : J Series (Available-on-request)
		Size	S		
63	—	—	—	0.39	SW2.5-R1 ● SW2.5-R1J15 ● SW2.5-R1J16 ● SW2.5-R1J17
	5 × 2.3	M4	9	0.39	● SW2.5-R2J15 ● SW2.5-R2J16 ● SW2.5-R2J17
	5 × 2.3	M4	9	0.37	● SW2.5-L1J15 ● SW2.5-L1J16 ● SW2.5-L1J17
	5 × 2.3	M4	9	0.36	● SW2.5-L2J15 ● SW2.5-L2J16 ● SW2.5-L2J17



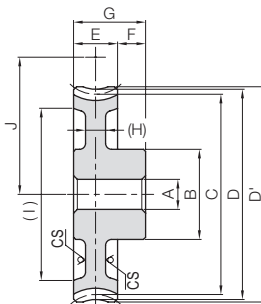
Specifications	
Catalog Number	BG CG
Precision grade	KHK W 002 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	CAC502 (old JIS PBC2) FC200*
Heat treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.
** FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.

	A _{H7}	Bore
B	Hub dia.	
C	Pitch dia.	
D	Throat dia.	
D'	Outside dia.	
E	Face width	
F	Hub width	
G	Total length	
(H)	Web thickness	
(I)	Web O.D.	
J	Mounting distance	



H1



HB

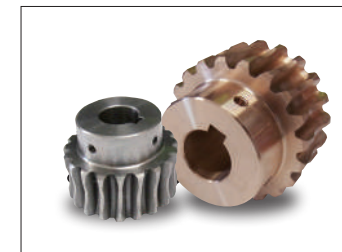
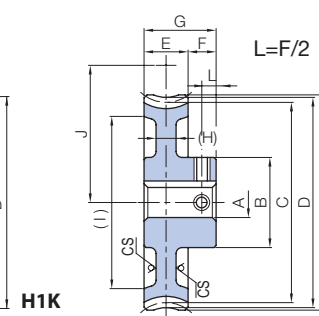
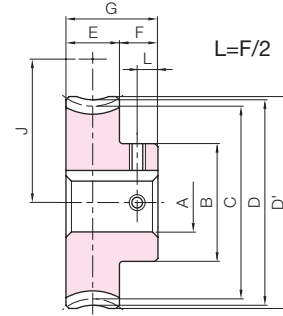
** CS has a forged finish surface.

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	(H)	(I)	J	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)		
																	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm				
BG2.5-20R1	20	10	1	3°52'	R	H1	12	35	50.11	55	57.5	22	14	36	—	—	43.5	21.5	17.7	13.8	11.4	9.94	9.07	0.13~0.31	0.49	
BG2.5-20R2	20	10	2	7°46'				50.46	21.5									17.3	13.0	10.6	9.14	8.27				
BG2.5-20L1	20	10	1	3°52'	L	H1	12	35	50.11	55	57.5	22	14	36	—	—	43.5	21.5	17.7	13.8	11.4	9.94	9.07	0.13~0.31	0.49	
BG2.5-20L2	20	10	2	7°46'				50.46	21.5									17.3	13.0	10.6	9.14	8.27				
CG2.5-20R1	20	20	1	3°52'	R	H1	12	35	50.11	55	57.5	22	14	36	—	—	43.5	43.5	12.9	10.6	8.30	6.83	5.97	5.44	0.13~0.31	0.40
CG2.5-20R2	10	20	2	7°46'			12	35	50.46	55	57.5							43.5	12.9	10.4	7.78	6.36	5.49	4.96		
CG2.5-30R1	30	30	1	3°52'			12	40	75.17	80	82.5							56	27.3	22.8	18.0	15.1	13.2	12.0		
CG2.5-30R2	15	30	2	7°46'			12	40	75.68	80	82.5							56	27.5	22.5	17.2	14.1	12.3	11.1		
CG2.5-40R1	40	40	1	3°52'			15	45	100.23	105	107.5							68.5	46.7	39.0	31.3	26.5	23.3	21.2		
CG2.5-50R1	50	50	1	3°52'	HB	15	50	125.29	130	132.5	22	14	36	(9)	(110/136)	81	70.6	59.0	47.8	40.7	36.1	33.0	0.13~0.31	1.54		
CG2.5-60R1	60	60	1	3°52'			55	150.34	155	157.5							93.5	98.8	82.9	67.3	57.6	51.5			47.0	
CG2.5-20L1	20	20	1	3°52'	L	H1	12	35	50.11	55	57.5	22	14	36	—	—	43.5	43.5	12.9	10.6	8.30	6.83	5.97	5.44	0.13~0.31	0.40
CG2.5-20L2	10	20	2	7°46'			12	35	50.46	55	57.5							43.5	12.9	10.4	7.78	6.36	5.49	4.96		
CG2.5-40L1	40	40	1	3°52'			15	45	100.23	105	107.5							68.5	46.7	39.0	31.3	26.5	23.3	21.2		

NOTE 1: Allowable torque based on worm speed (rpm)

J Series

Bronze Worm Wheels & Gray Iron Worm Wheels

To order J Series products, please specify: **Catalog No. + J + BORE.**

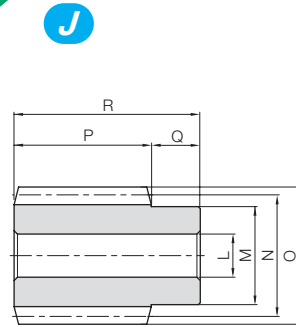
Bore H7	* The product shapes of J Series items are identified by background color.															
	12	14	15	16	17	18	19	20	22	25	28	30	32	35		
Keyway J _{S9}	4×1.8	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3		
Screw size	4×1.8	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3	5×2.3		
Catalog Number	M4								M5				M6			M8
BG2.5-20R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
BG2.5-20R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
BG2.5-20L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
BG2.5-20L2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
CG2.5-20R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
CG2.5-20R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
CG2.5-30R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K		
CG2.5-30R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K		
CG2.5-40R1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K		
CG2.5-50R1 J BORE			HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	
CG2.5-60R1 J BORE			HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK	
CG2.5-20L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
CG2.5-20L2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K				
CG2.5-40L1 J BORE			H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K		





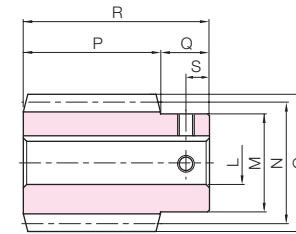
Specifications	
Precision grade	KHK W 001 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating

* The precision grade of J Series products is equivalent to the value shown in the table.



W1

J Series



W1K

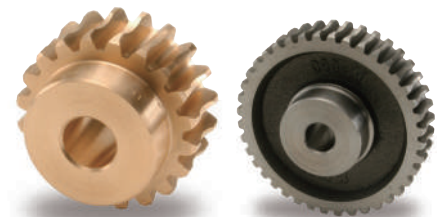


Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
● J Series (Available-on-request)						L _{H7}	M	N	O	P	Q	Q'
SW3-R1 ● SW3-R1J17 ● SW3-R1J18 ● SW3-R1J19 ● SW3-R1J20	m3	1	3°55'	R	W1 W1K W1K W1K W1K	16 17 18 19 20	35	44	50	50	20	—
SW3-R2 ● SW3-R2J17 ● SW3-R2J18 ● SW3-R2J19 ● SW3-R2J20		2	7°50'		W1 W1K W1K W1K W1K	16 17 18 19 20						
SW3-L1 ● SW3-L1J17 ● SW3-L1J18 ● SW3-L1J19 ● SW3-L1J20		1	3°55'		W1 W1K W1K W1K W1K	16 17 18 19 20						
SW3-L2 ● SW3-L2J17 ● SW3-L2J18 ● SW3-L2J19 ● SW3-L2J20		2	7°50'		W1 W1K W1K W1K W1K	16 17 18 19 20						

Total length	Keyway	Socket head screw	Weight	Catalog Number
R	Width × Depth	Size S	(kg)	● J Series (Available-on-request)
70	—	—	0.64	SW3-R1
	5 × 2.3	M4	10	● SW3-R1J17
	6 × 2.8	M5	10	● SW3-R1J18
	6 × 2.8	M5	10	● SW3-R1J19
	6 × 2.8	M5	10	● SW3-R1J20
	—	—	0.64	SW3-R2
	5 × 2.3	M4	10	● SW3-R2J17
	6 × 2.8	M5	10	● SW3-R2J18
	6 × 2.8	M5	10	● SW3-R2J19
	6 × 2.8	M5	10	● SW3-R2J20
	—	—	0.64	SW3-L1
	5 × 2.3	M4	10	● SW3-L1J17
	6 × 2.8	M5	10	● SW3-L1J18
	6 × 2.8	M5	10	● SW3-L1J19
	6 × 2.8	M5	10	● SW3-L1J20
	—	—	0.64	SW3-L2
	5 × 2.3	M4	10	● SW3-L2J17
	6 × 2.8	M5	10	● SW3-L2J18
	6 × 2.8	M5	10	● SW3-L2J19
	6 × 2.8	M5	10	● SW3-L2J20



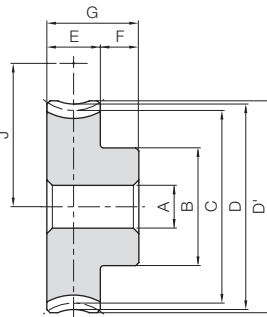
BG/CG Module 3
Worm Wheels



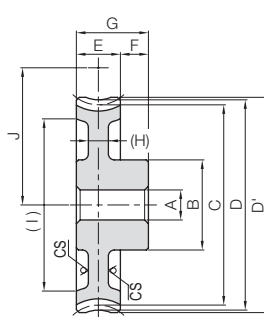
Specifications	
Catalog Number	BG CG
Precision grade	KHK W 002 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'
Material	CAC502 (old JIS PBC2) FC200**
Heat treatment	—
Tooth hardness	—

* The precision grade of J Series products is equivalent to the value shown in the table.
** FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.

A _{H7}	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
(H)	Web thickness
(I)	Web O.D.
J	Mounting distance



H1



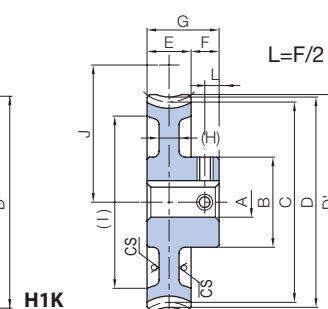
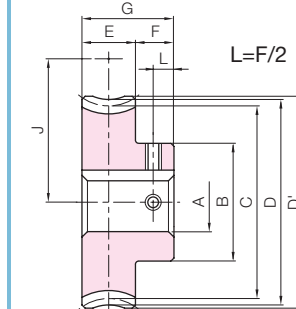
HB

** CS has a forged finish surface.

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A _{H7}	B	C	D	D'	E	F	G	(H)	(I)	J	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)	
																	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm			
BG3-20R1 BG3-20R2	20/10	20	1/2	3°55' / 7°50'	R	H1	20	50	60.14 / 60.57	66	69	28	15	43	—	—	52	36.8 / 37.0	30.1 / 29.5	23.5 / 22.1	19.1 / 17.9	16.7 / 15.4	15.2 / 14.0	0.15~0.33	0.89
BG3-20L1 BG3-20L2	20/10		1/2	3°55' / 7°50'	L				60.14 / 60.57									36.8 / 37.0	30.1 / 29.5	23.5 / 22.1	19.1 / 17.9	16.7 / 15.4	15.2 / 14.0		
CG3-20R1 CG3-20R2 CG3-30R1 CG3-30R2	20/10 10/20 30/30 15/30	20/20 20/20 30/30 15/30	1/2 1/2 1/3 1/2	3°55' / 7°50'	R	H1	20	50 / 55	60.14 / 60.57	66 / 66	69 / 69	28	15	43	—	—	52 / 52	22.1 / 22.2	18.1 / 17.7	14.1 / 13.3	11.5 / 10.7	10.0 / 9.24	—	0.15~0.33	0.73 / 0.73
CG3-40R1 CG3-50R1 CG3-60R1	40/40 50/50 60/60	40/40 50/50 60/60	1/3 1/3 1/3	3°55'				HB	55 / 63	120.28 / 150.35	126 / 156							129 / 159	96 / 99	99 / 99	30 / 30	45 / (9)			(107) / (138) / (166)
CG3-20L1 CG3-20L2 CG3-30L1	20/10 10/20 30/30	20/20 20/20 30/30	1/3 1/3 1/3	3°55' / 7°50'	L	H1	20	50 / 55	60.14 / 60.57	66 / 66	69 / 69	28	43	—	—	52 / 52	22.1 / 22.2	18.1 / 17.7	14.1 / 13.3	11.5 / 10.7	10.0 / 9.24	—	0.15~0.33	0.73 / 0.73	
CG3-50L1 CG3-60L1	50/50 60/60	50/50 60/60	1/3 1/3	3°55'				HB	63 / 70	150.35 / 180.42	156 / 186						159 / 189	99 / 99	30 / 30	45 / (9)	(138) / (166)			97 / 112	100 / 169

NOTE 1: Allowable torque based on worm speed (rpm)

J Series



Bronze Worm Wheels & Gray Iron Worm Wheels

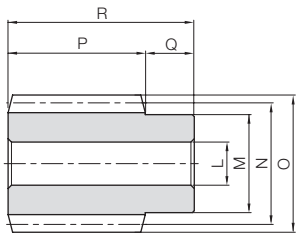


To order J Series products, please specify: **Catalog No. + J + BORE.**

Bore H7	* The product shapes of J Series items are identified by background color.							
Keyway J _{S9}	20	22	25	28	30	32	35	40
Screw size	6×2.8			8×3.3			10×3.3	
Catalog Number	M5			M6			M8	
BG3-20R1 J BORE	H1K	H1K	H1K	H1K	H1K			
BG3-20R2 J BORE	H1K	H1K	H1K	H1K	H1K			
BG3-20L1 J BORE	H1K	H1K	H1K	H1K	H1K			
BG3-20L2 J BORE	H1K	H1K	H1K	H1K	H1K			
CG3-20R1 J BORE	H1K	H1K	H1K	H1K	H1K			
CG3-20R2 J BORE	H1K	H1K	H1K	H1K	H1K			
CG3-30R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K		
CG3-30R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K		
CG3-40R1 J BORE	HBK	HBK	HBK	HBK	HBK	HBK		
CG3-50R1 J BORE	HBK	HBK	HBK	HBK	HBK	HBK	HBK	
CG3-60R1 J BORE	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK
CG3-20L1 J BORE	H1K	H1K	H1K	H1K	H1K			
CG3-20L2 J BORE	H1K	H1K	H1K	H1K	H1K			
CG3-30L1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K		
CG3-50L1 J BORE	HBK	HBK	HBK	HBK	HBK	HBK	HBK	
CG3-60L1 J BORE	HBK	HBK	HBK	HBK	HBK	HBK	HBK	HBK



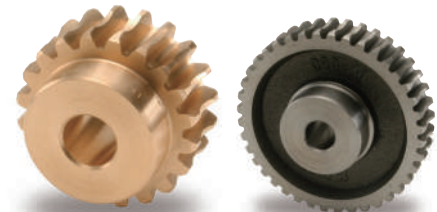
Specifications	
Precision grade	KHK W 001 grade 4
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating



W1

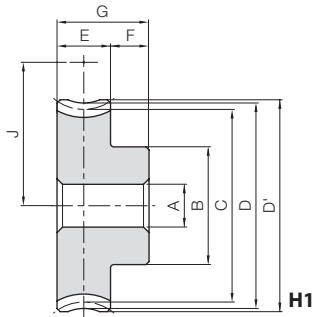
Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7}	M	N	O	P	Q	Q'
SW4-R1 SW4-R2	m4	1 2	3°42' 7°25'	R	W1	22	50	62	70	70	25	—

Total length	Socket head screw		Weight (kg)	Catalog Number
R	Size	S		
95	—	—	1.76	SW4-R1 SW4-R2



Specifications		
Catalog Number	BG	CG
Precision grade	KHK W 002 grade 4	KHK W 002 grade 4
Reference section of gear	Normal plane	Normal plane
Gear teeth	Standard full depth	Standard full depth
Normal pressure angle	14°30'	14°30'
Material	CAC502 (old JIS PBC2)	FC200*
Heat Treatment	—	—
Tooth hardness	—	—

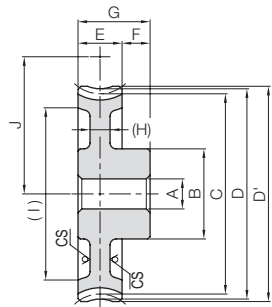
* FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.



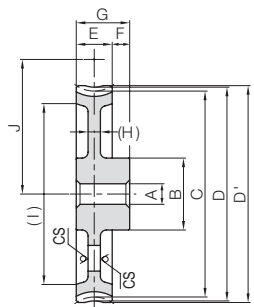
H1

Catalog Number	Reduction ratio	Normal module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
BG4-20R1 BG4-20R2	20 10	m4	20	1 2	3°42' 7°25'	R	H1	20	60	80.17 80.67	88	90	35

Catalog Number	Reduction ratio	Normal module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
CG4-20R1	20	m4	20	1	3°42'	R	H1	20	60	80.17	88	90	35
CG4-20R2	10		20	2	7°25'				60	80.67	88	90	
CG4-30R1	30		30	1	3°42'				60	120.25	128	130	
CG4-30R2	15		30	2	7°25'				60	121.01	128	130	
CG4-40R1	40		40	1	3°42'				70	160.33	168	171	
CG4-50R1	50		50	1	3°42'				70	200.42	208	211	
CG4-50R2	25		50	2	7°25'				70	201.69	208	211	
CG4-60R1	60		60	1	3°42'				80	240.5	248	251	



HB



H2

* CS has a forged finish surface. NOTE 1: Allowable torque based on worm speed (rpm)

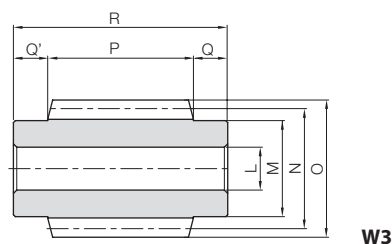
Hub width	Total length	Mounting distance	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)	Catalog Number
F	G	J	30 _{rpm}	100 _{rpm}	300 _{rpm}	600 _{rpm}	900 _{rpm}	1200 _{rpm}			
17	52	71	75.9 75.9	61.7 60.0	47.9 44.8	38.4 35.7	33.7 30.9	30.1 27.5	0.17~0.37	1.91	BG4-20R1 BG4-20R2

Hub width	Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1				Backlash (mm)	Weight (kg)	Catalog Number
					30 rpm	100 rpm	300 rpm	600 rpm			
17	52	—	—	71	45.6	37.0	28.7	23.0	0.17~0.37	1.56	CG4-20R1
		—	—	71	45.5	36.0	26.9	21.4		1.56	CG4-20R2
		—	—	91	96.3	79.1	62.3	50.9		3.17	CG4-30R1
		—	—	91	96.8	78.3	59.4	47.3		3.17	CG4-30R2
		(11)	(136)	111	165	136	108	89.4		4.02	CG4-40R1
		(12)	(176)	131	249	205	165	137		4.97	CG4-50R1
		(12)	(176)	131	250	204	160	130		4.97	CG4-50R2
		(12)	(218)	151	348	288	233	194		6.58	CG4-60R1





Specifications	
Precision grade	KHK W 001 grade 4
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)
Surface treatment	Black oxide coating



Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width (right)	Hub width (left)
						L _{H7}	M	N	O	P	Q	Q'
SW5-R1 SW5-R2	m5	1 2	4°06' 8°13'	R	W3	25	56	70	80	85	20	20
SW6-R1 SW6-R2	m6	1 2	4°18' 8°38'	R	W3	30	64	80	92	100	25	25

Total length	Socket head screw		Weight (kg)	Catalog Number
R	Size	S		
125	—	—	2.86	SW5-R1 SW5-R2
150	—	—	4.38	SW6-R1 SW6-R2

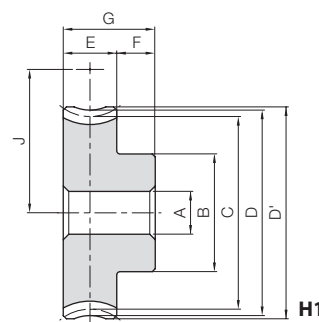


BG/CG Module 5, 6

Worm Wheels



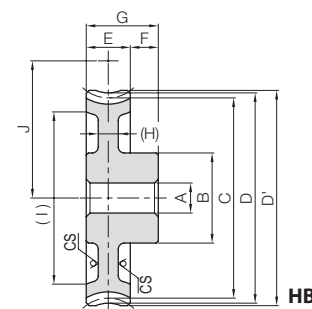
Specifications		
Catalog Number	BG	CG
Precision grade	KKH W 002 grade 4	KKH W 002 grade 4
Reference section of gear	Normal plane	Normal plane
Gear teeth	Standard full depth	Standard full depth
Normal pressure angle	14°30'	14°30'
Material	CAC502 (old JIS PBC2)	FC200*
Heat Treatment	—	—
Tooth hardness	—	—



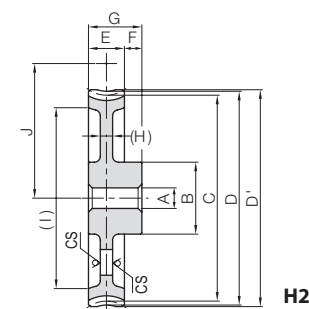
* FC200's tensile strength (200N/mm²) is derived from test specimens and differs according to the product shape.

Catalog Number	Reduction ratio	Normal module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
BG5-20R1 BG5-20R2	20 10	m5	20	1 2	4°06' 8°13'	R	H1	22	75	100.26 101.04	110	113	45
BG6-20R1 BG6-20R2	20 10	m6	20	1 2	4°18' 8°38'	R	H1	25	100	120.34 121.38	132	136	52

Catalog Number	Reduction ratio	Normal module	No. of teeth	No. of starts of mating worm	Lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Throat dia.	Outside dia.	Face width
								A _{H7}	B	C	D	D'	E
CG5-20R1	20	m5	20	1	4°06'	R	H1	22	75	100.26	110	113	45
CG5-30R1	30		30	1	4°06'		HB		75	150.38	160	163	
CG5-30R2	15		30	2	8°13'		HB		75	151.56	160	163	
CG5-40R1	40		40	1	4°06'		H2		90	200.51	210	213	
CG5-50R1	50		50	1	4°06'		H2		90	250.61	260	263	
CG5-60R1	60	60	1	4°06'	100	300.77		310	313				
CG6-20R1	20	m6	20	1	4°18'	R	H1	25		120.34	132	136	52
CG6-30R1	30		30	1	4°18'		HB		100	180.51	192	196	
CG6-40R1	40		40	1	4°18'		H2			240.68	252	256	
CG6-50R1	50		50	1	4°18'		H2		100	300.85	312	316	
CG6-60R1	60		60	1	4°18'				120	361.02	372	376	



* CS has a forged finish surface.



NOTE 1: Allowable torque based on worm speed (rpm)



Hub width	Total length	Mounting distance	Allowable torque (N·m) NOTE 1						Backlash (mm)	Weight (kg)	Catalog Number
F	G	J	30 rpm	100 rpm	300 rpm	600 rpm	900 rpm	1200 rpm			
20	65	85	146 146	117 115	91.2 85.8	73.0 68.4	63.7 58.8	56.9 52.2	0.20~0.40	3.89	BG5-20R1 BG5-20R2
20	72	100	232 235	185 183	144 136	115 109	99.2 92.3	88.8 82.0	0.22~0.42	6.60	BG6-20R1 BG6-20R2

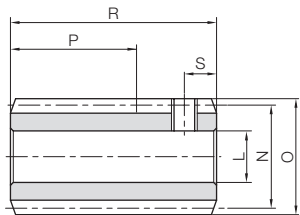
NOTE 1: Allowable torque based on worm speed (rpm)											
Hub width	Total length	Web thickness	Web O.D.	Mounting distance	Allowable torque (N·m) NOTE 1				Backlash	Weight	Catalog Number
F	G	(H)	(I)	J	30 _{rpm}	100 _{rpm}	300 _{rpm}	600 _{rpm}	(mm)	(kg)	
20	65	—	—	85	87.4	70.3	54.7	43.8	0.20~0.40	3.18	CG5-20R1 CG5-30R1 CG5-30R2 CG5-40R1
		(13)	(127)	110	185	150	119	96.8		5.07	
		(13)	(127)	110	187	150	114	90.6		5.07	
		(16)	(172)	135	316	258	206	170		7.75	
		(16)	(223)	160	477	390	315	261		10.1	CG5-50R1 CG5-60R1
(14)	(276)	185	668	548	443	369	12.3				
20	72	—	—	100	139	111	86.2	—	0.22~0.42	5.39	CG6-20R1 CG6-30R1 CG6-40R1
		(15)	(155)	130	294	237	187			8.72	
		(15)	(213)	160	502	407	325			11.4	
		(16)	(275)	190	760	615	496			14.5	
		(17)	(336)	220	1060	865	698			20.3	



SUW Module 0.5, 0.8 Stainless Steel Worms



Specifications	
Precision grade	KHK W 001 grade 4
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	SUS303
Heat treatment	—
Tooth hardness	(less than 187HB)



W2

Catalog Number	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width	Total length
						L _{H8}	M	N	O	P	Q	R
SUW0.5-R1 SUW0.5-R2	m0.5	1	2°36'	R	W2	5	—	11	12	(10)	—	18
SUW0.8-R1 SUW0.8-R2		2	5°13'									
SUW0.8-R1 SUW0.8-R2	m0.8	1	3°17'	R	W2	6	—	14	15.6	(18)	—	30
SUW0.8-R2		2	6°34'									

Socket head screw		Weight (kg)	Catalog Number
Size	S		
M3	3	0.011 0.010	SUW0.5-R1 SUW0.5-R2
M4	5	0.029	SUW0.8-R1 SUW0.8-R2

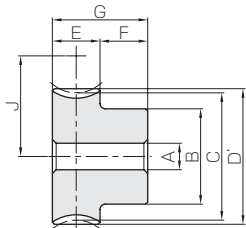


PG Module 0.5, 0.8 Worm Wheels *Additional*



Specifications	
Precision grade	KHK W 002 grade 5 *
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	MC901
Heat treatment	—
Tooth hardness	—

* The precision grade is equivalent to the value shown in the table.



HA

Catalog Number	Normal module	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction		Shape	A _{$\begin{smallmatrix} -0.05 \\ -0.10 \end{smallmatrix}$}	B	C	D	D'	E
PG0.5-20R1 PG0.5-20R2 PG0.5-30R1 PG0.5-30R2 PG0.5-40R1	m0.5	20	20	1	2°36'	R	HA	4	9	10.01	—	11	5
		10	20	2	5°13'			4	9	10.04		11	
		30	30	1	2°36'			4	12	15.02		16	
		15	30	2	5°13'			4	12	15.06		16	
		40	40	1	2°36'			5	15	20.02		21	
PG0.5-50R1 PG0.5-60R1		50	50	1	2°36'			5	20	25.03		26	
		60	60	1				5	25	30.03		31	
PG0.8-20R1 PG0.8-20R2 PG0.8-30R1 PG0.8-30R2 PG0.8-40R1	m0.8	20	20	1	3°17'	R	HA	5	12	16.03	—	17.6	9
		10	20	2	6°34'			5	12	16.11		17.6	
		30	30	1	3°17'			5	18	24.04		25.6	
		15	30	2	6°34'			5	18	24.16		25.6	
		40	40	1	3°17'			6	20	32.05		33.6	
PG0.8-50R1 PG0.8-60R1		50	50	1	3°17'			8	25	40.07		41.6	
		60	60	1				8	25	48.08		49.6	

F	G	J	Allowable torque (N·m)	Allowable torque (kgf·m)	Backlash (mm)	Weight (kg)	Catalog Number
			Bending strength	Bending strength			
7	12	10.5	0.077	0.0078	0.09~0.17	0.83	PG0.5-20R1 PG0.5-20R2 PG0.5-30R1 PG0.5-30R2 PG0.5-40R1
		10.5	0.077	0.0078		0.83	
		13	0.13	0.013		1.82	
		13	0.13	0.013		1.82	
		15.5	0.19	0.019		3.06	
9	18	18	0.24	0.025	0.13~0.23	5.24	PG0.5-50R1 PG0.5-60R1
		20.5	0.31	0.031		7.96	
		15	0.35	0.036		3.06	
		15	0.36	0.036		3.06	
		19	0.59	0.060		7.27	
9	18	19	0.60	0.061	0.13~0.23	7.27	PG0.8-20R1 PG0.8-20R2 PG0.8-30R1 PG0.8-30R2 PG0.8-40R1
		23	0.86	0.087		11.51	
		27	1.13	0.12		17.76	
		31	1.41	0.14		23.67	



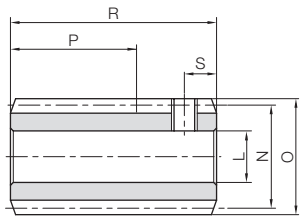


SUW Module 1, 1.5 Stainless Steel Worms



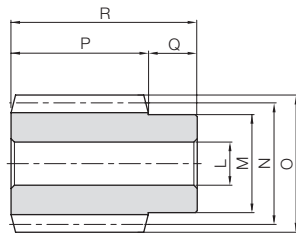
Specifications	
Precision grade	KHK W 001 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	SUS303
Heat treatment	—
Tooth hardness	(less than 187HB)

* The precision grade of J Series products is equivalent to the value shown in the table.

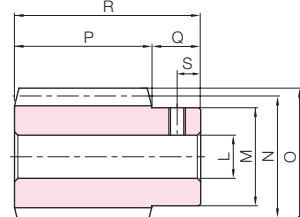


W2

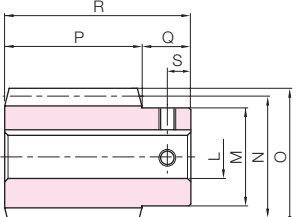
Catalog Number ● : J Series (Available-on-request)	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width	Total length
						LH7(H8)	M	N	O	P	Q	R
SUW1-R1 SUW1-R2	m1	1 2	3°35' 7°11'	R	W2 W2	6 H8	—	16	18	(20)	—	32
SUW1.5-R1 ● SUW1.5-R1J8 ● SUW1.5-R1J10	m1.5	1	3°26'	R	W1 W1T W1K	8 8 10	20	25	28	30	10	40
SUW1.5-R2 ● SUW1.5-R2J8 ● SUW1.5-R2J10		2	6°54'		W1 W1T W1K	8 8 10						



W1



W1T



W1K



Keyway	Socket head screw	Weight (kg)	Catalog Number
Width x Depth	Size S		● : J Series (Available-on-request)
—	M4 5	0.043	SUW1-R1 SUW1-R2
—	M5 5	0.13	SUW1.5-R1
4 x 1.8	M4 5	0.13	● SUW1.5-R1J8
		0.11	● SUW1.5-R1J10
—	M5 5	0.13	SUW1.5-R2
4 x 1.8	M4 5	0.13	● SUW1.5-R2J8
		0.11	● SUW1.5-R2J10

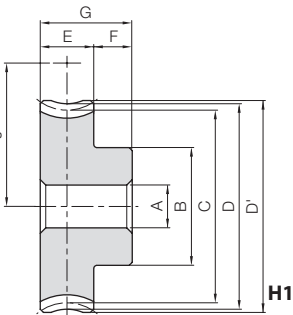


PG Module 1, 1.5 Worm Wheels



Specifications	
Precision grade	KHK W 002 grade 5*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	20°
Material	MC901
Heat treatment	—
Tooth hardness	—

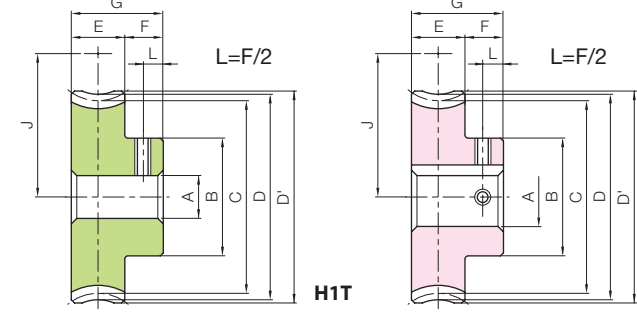
* The precision grade is equivalent to the value shown in the table.



H1

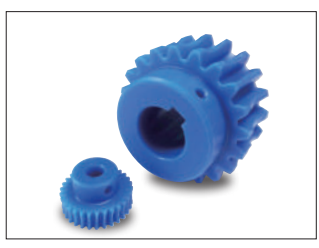
A	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
J	Mounting distance

Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A-H8	B	C	D	D'	E	F	G	J	Allowable torque (N·m)	Allowable torque (kgf·m)	Backlash (mm)	Weight (kg)
PG1-20R1	20	20	1	3°35'	R	H1	6	16	20.04	22	23			18	0.62	0.060	0~0.28	0.0058
PG1-20R2	10	20	2	7°11'			6	16	20.16	22	23			18	0.62	0.060		0.0058
PG1-30R1	30	30	1	3°35'			6	20	30.06	32	33	10	10	20	1.03	0.10		0.012
PG1-40R1	40	40	1	3°35'			8	26	40.08	42	43			28	1.49	0.15		0.021
PG1-50R1	50	50	1	3°35'			8	30	50.1	52	53			33	1.96	0.20		0.031
PG1.5-20R1	20	20	1	3°26'	R	H1	8	22	30.05	33	34.5	12	10	22	1.66	0.17	0~0.30	0.014
PG1.5-20R2	10	20	2	6°54'			8	22	30.22	33	34.5	12	10	22	1.68	0.17		



H1T

H1K



To order J Series products, please specify: **Catalog No. + J + BORE.**

Bore		* The product shapes of J Series items are identified by background color.						
Keyway JS9	6	8	10	12	14	15	16	17
Screw size	—		4×1.8		5×2.3			
Catalog Number	M4	M5	M4					
PG1-20R1 J BORE	H1T							
PG1-20R2 J BORE	H1T							
PG1-30R1 J BORE	H1T	H1T						
PG1-40R1 J BORE		H1T	H1K	H1K				
PG1-50R1 J BORE		H1T	H1K	H1K	H1K	H1K	H1K	H1K
PG1.5-20R1J BORE		H1T	H1K					
PG1.5-20R2J BORE		H1T	H1K					

* In regard to MC Nylon gears, other materials are available for plastic gears, including Ultra High Molecular Weight Polyethylene (U-PE), which has excellent abrasion resistance Poly Ether Ether Ketone (PEEK) also has quality properties. A single piece order is acceptable and will be produced as a custom-made gear. Please see Page 26 for more details on quotations and orders.

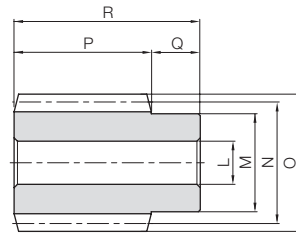




Specifications	
Precision grade	KHK W 001 grade 4*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'*
Material	SUS303
Heat treatment	—
Tooth hardness	(less than 187HB)

* The precision grade of J Series products is equivalent to the value shown in the table.

** The pressure angle of module 2.5 is 20°.



W1

Catalog Number ● : J Series (Available-on-request)	Normal module	Number of Starts	Nominal lead angle	Direction of helix	Shape	Bore	Hub dia.	Pitch dia.	Outside dia.	Face width	Hub width	Total length
						LH7	M	N	O	P	Q	R
SUW2-R1 ● SUW2-R1J12 ● SUW2-R1J14	m2	1	3°42'	R	W1	12	25	31	35	32	14	46
					W1K	12						
SUW2-R2 ● SUW2-R2J12 ● SUW2-R2J14		2	7°25'		W1	12						
					W1K	12						
					W1K	14						
SUW2.5-R1 ● SUW2.5-R1J15 ● SUW2.5-R1J16 ● SUW2.5-R1J17	m2.5	1	3°52'	R	W1	15	30	37	42	45	18	63
					W1K	15						
					W1K	16						
					W1K	17						
SUW2.5-R2 ● SUW2.5-R2J15 ● SUW2.5-R2J16 ● SUW2.5-R2J17		2	7°46'		W1	15						
					W1K	15						
					W1K	16						
					W1K	17						
SUW3-R1 ● SUW3-R1J17 ● SUW3-R1J18 ● SUW3-R1J19 ● SUW3-R1J20	m3	1	3°55'	R	W1	16	35	44	50	50	20	70
					W1K	17						
					W1K	18						
					W1K	19						
					W1K	20						
SUW3-R2 ● SUW3-R2J17 ● SUW3-R2J18 ● SUW3-R2J19 ● SUW3-R2J20		2	7°50'		W1	16						
					W1K	17						
					W1K	18						
					W1K	19						
					W1K	20						

[Cautions on Secondary Operations Series] ① Secondary operations series include the J Series, F Series, R Series, E Series, Hardened Plus, Hardened Plus J Series, Semi-custom Products, and Semi-custom J Series.

② Because products are machined upon order receipt, cancellation is not possible. For lead times and allowable order sizes, see the Delivery Date Guide on Page 38.

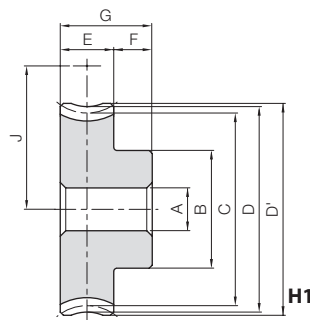


Specifications	
Precision grade	KHK W 002 grade 5*
Reference section of gear	Normal plane
Gear teeth	Standard full depth
Normal pressure angle	14°30'*
Material	MC901
Heat treatment	—
Tooth hardness	—

* The precision grade is equivalent to the value shown in the table.

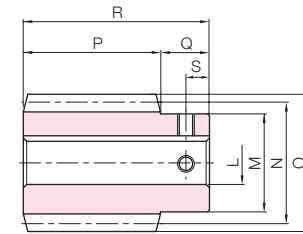
** The pressure angle of module 2.5 is 20°.

A	Bore
B	Hub dia.
C	Pitch dia.
D	Throat dia.
D'	Outside dia.
E	Face width
F	Hub width
G	Total length
J	Mounting distance



H1

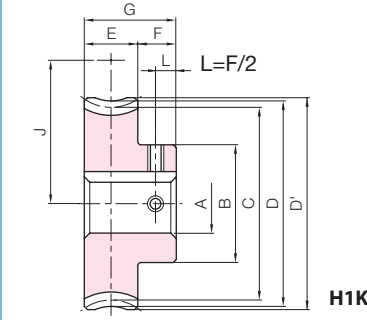
Catalog Number	Reduction ratio	No. of teeth	No. of starts of mating worm	Lead angle helix direction	Shape	A-H	B	C	D	D'	E	F	G	J	Allowable torque (N·m)	Allowable torque (kgf·m)	Backlash (mm)	Weight (kg)	
															Bending strength	Bending strength			
PG2-20R1 PG2-20R2	20 10	20	1 2	3°42' 7°25'	R	H1	10	33	40.08 40.34	44	46	22	13	35	35.5	4.78 4.82	0.49 0.49	0~0.33	0.046
PG2.5-20R1 PG2.5-20R2	20 10	20	1 2	3°52' 7°46'	R	H1	12	35	50.11 50.46	55	57.5	22	14	36	43.5	(8.46) (8.54)	0.86 0.87	0~0.36	0.066
PG3-20R1 PG3-20R2	20 10	20	1 2	3°55' 7°50'	R	H1	15	50	60.14 60.57	66	69	28	15	43	52	(13.7) (13.8)	1.40 1.41	0~0.38	0.13



W1K



Keyway	Socket head screw	Weight (kg)	Catalog Number ● : J Series (Available-on-request)
Width x Depth	Size S		
—	—	0.20	SUW2-R1
4 x 1.8	M4 7	0.20	● SUW2-R1J12
5 x 2.3	M4 7	0.18	● SUW2-R1J14
—	—	0.20	SUW2-R2
4 x 1.8	M4 7	0.20	● SUW2-R2J12
5 x 2.3	M4 7	0.18	● SUW2-R2J14
—	—	0.40	SUW2.5-R1
5 x 2.3	M4 9	0.39	● SUW2.5-R1J15
5 x 2.3	M4 9	0.38	● SUW2.5-R1J16
5 x 2.3	M4 9	0.36	● SUW2.5-R1J17
—	—	0.40	SUW2.5-R2
5 x 2.3	M4 9	0.39	● SUW2.5-R2J15
5 x 2.3	M4 9	0.38	● SUW2.5-R2J16
5 x 2.3	M4 9	0.36	● SUW2.5-R2J17
—	—	0.64	SUW3-R1
5 x 2.3	M4 10	0.62	● SUW3-R1J17
6 x 2.8	M5 10	0.60	● SUW3-R1J18
6 x 2.8	M5 10	0.59	● SUW3-R1J19
6 x 2.8	M5 10	0.57	● SUW3-R1J20
—	—	0.64	SUW3-R2
5 x 2.3	M4 10	0.62	● SUW3-R2J17
6 x 2.8	M5 10	0.60	● SUW3-R2J18
6 x 2.8	M5 10	0.59	● SUW3-R2J19
6 x 2.8	M5 10	0.57	● SUW3-R2J20



H1K

To order J Series products, please specify: **Catalog No. + J + BORE.**

Bore	* The product shapes of J Series items are identified by background color.													
Keyway JS9	10	12	14	15	16	17	18	19	20	22	25	28	30	
Screw size	4x1.8		5x2.3				6x2.8				8x3.3			
Catalog Number	M4						M5				M6			
PG2-20R1 J BORE	H1K	H1K	H1K	H1K	H1K	H1K								
PG2-20R2 J BORE	H1K	H1K	H1K	H1K	H1K	H1K								
PG2.5-20R1J BORE		H1K	H1K	H1K	H1K	H1K	H1K	H1K						
PG2.5-20R2J BORE		H1K	H1K	H1K	H1K	H1K	H1K	H1K						
PG3-20R1 J BORE				H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	
PG3-20R2 J BORE				H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	H1K	



Custom-made worm gears are available.

KHK offers high-precision products.



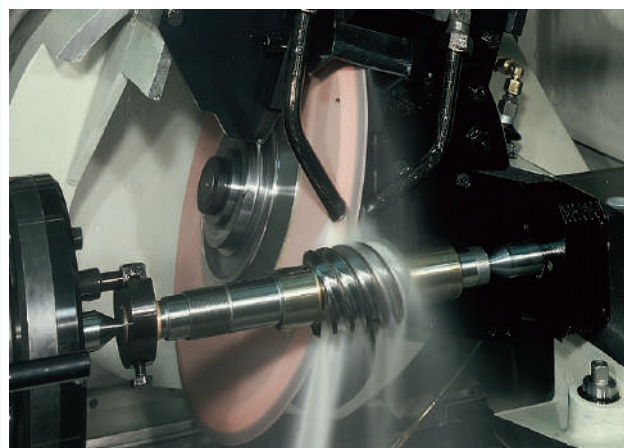
- ◆ Production Range
- Module : 0.5~10
- Worm outer diameter : ϕ 100 mm or less
- Wheel outer diameter : ϕ 600 mm or less
- Assembly distance : 350 mm or less



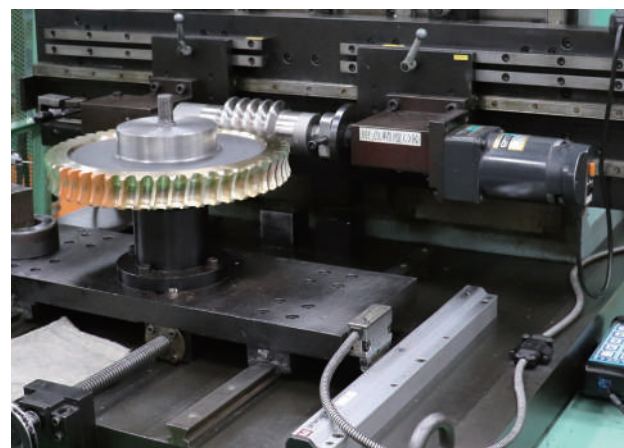
Please see Page 26 for more details about custom-made orders.

High-precision ground gear technology achieves high speed and quiet movement.

Excellent tooth contact and appropriate backlash are essential for worm gears. Give KHK's reliable stock worm gears a try.



Klingelnberg Worm Grinding Machine

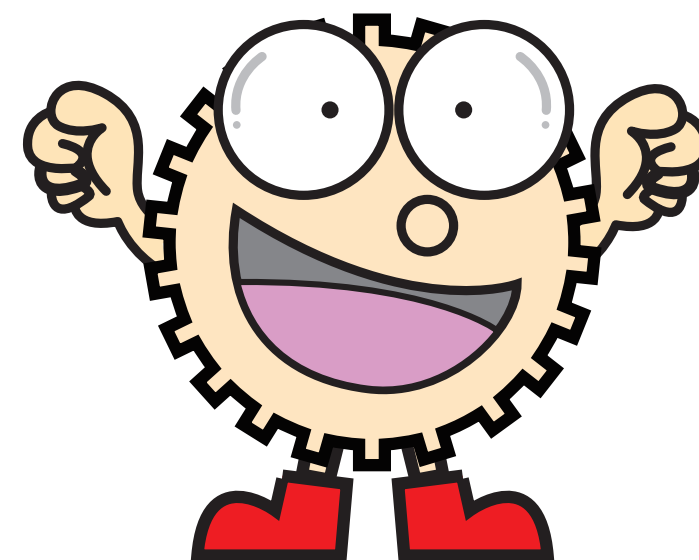


Worm Gear Tooth Contact Machine



Gearboxes

KBX Bevel Gearboxes		CBX Bevel Gearboxes	
			
Material: - Model L/T Page 452		Material: - Model L/T Page 456	



Catalog Number of KHK Stock Gears

The Catalog Number for KHK stock gears is based on the simple formula listed below. Please order KHK gears by specifying the Catalog Numbers.

(Example) Gearboxes

K BX - 10 1 L

Type (L)

Gear Ratio (1)

Shaft Diameter (4 mm)

Type (Bevel Gearboxes)

Case Material (Light Alloy)

Case Material

K Light Alloy
C FC250

Type

BX Bevel Gearboxes